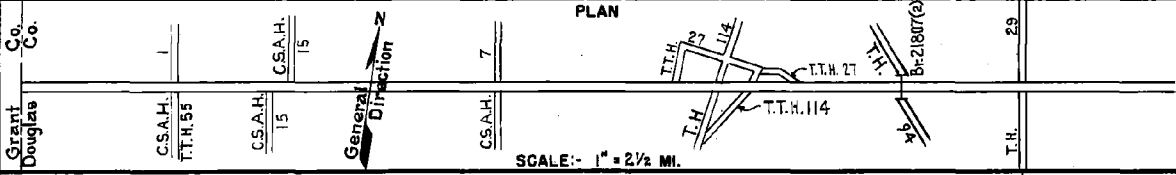


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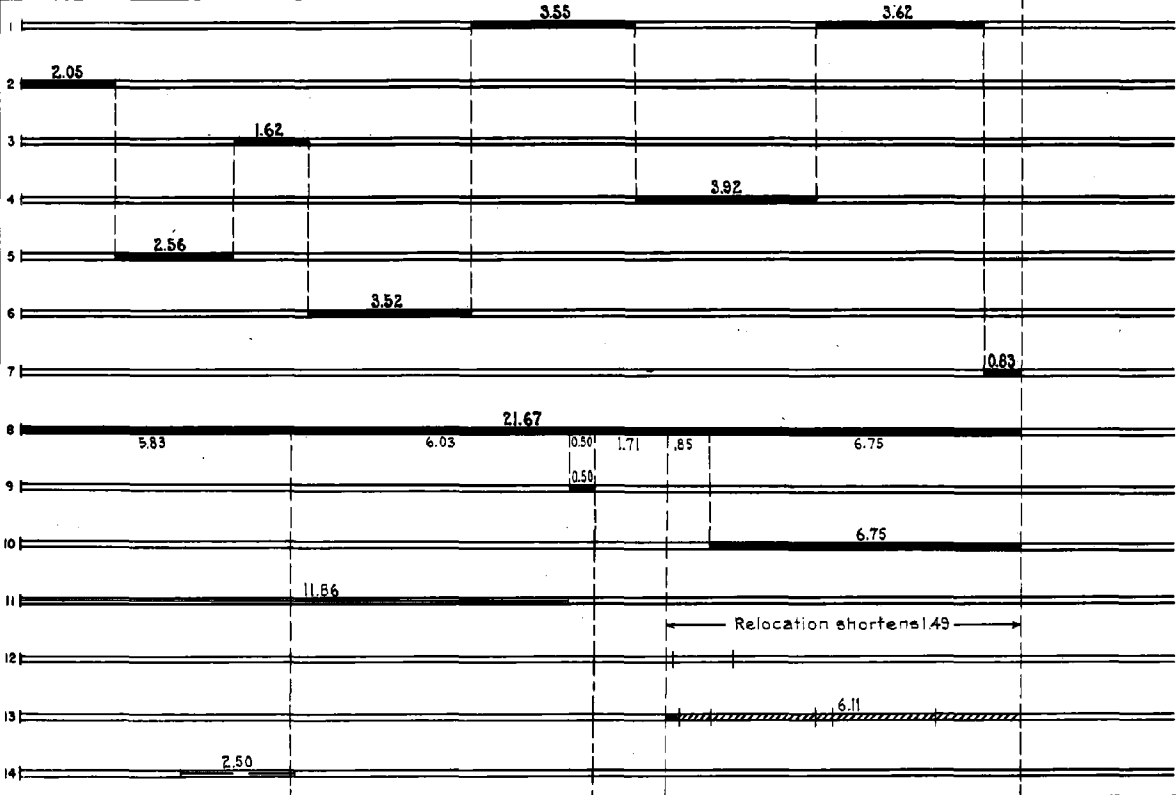
STATE OF MINNESOTA  
DEPARTMENT OF HIGHWAYS  
ROAD LIFE STUDIES  
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 2101  
TRUNK HIGHWAY 27  
COUNTY Douglas  
DISTRICT 4B

LIMITS: West Co. Line - Jct. T.H.29 (S. of Alexandria)



YEAR BUILT	PROJECT N°	DESCRIPTION			CODE N°
		TYPE	WIDTH	THICKNESS	
		Gravel	25'	2"	No Record of Constr.
1922		Gravel	25'	2 1/2"	Co. Job 2201. 1200 C.Y./Mile. Added in 1934.
1922		Gravel	25'	2 1/2"	Co. Job 2202. 1200 C.Y./Mile. Added in 1934.
1923		Grading Gravel	24'	2 1/2"	Co. Job 2302. 1200 C.Y./Mile. Added in 1934.
1925		Grading Gravel	24'	2 1/2"	Co. Job 2501. 1200 C.Y./Mile. Added in 1934.
1927		Grading Gravel	24'	2"	Co. Job 2703. 1000 C.Y./Mile. Added in 1934.
1928		Grading Gravel	24'	2"	Co. Job 2903. 1000 C.Y./Mile. Added in 1934.
1935	27-205-21	Gravel	26'	1 1/2"	N.R.M.R. Day Labor.
1939	A.F.E. 21	Mixed Bitum.	26'	1"	Maint. Dept.
1939	A.F.E. 22	Regrade	26'		
	A.F.E. 23	Gravel	26'	1"	Maint. Dept.
M					
1941	A.F.E. 2B	Regraveling			332 C.Y./Mile. Maint. Dept.
C					
1941	2101-04	Culverts			C66x91 & C66x77
C					
1942	2101-03	Grading (I) Gravel Cattle Passes	36'		535 C.Y./Mile. 4-C.M. J-Timber
M					
1942	A.F.E. 22	Stab. Grav. Liff (Spots) & Spot Graveling			Clay & Grav. 1540 C.Y./Mile. Maint. Dept.



YEARS		TOTAL MILES	UNINCORPORATED		INCORPORATED		RURAL		URBAN	
FROM	TO		ROWY. MI.	BR. MI.	ROWY. MI.	BR. MI.	ROWY. MI.	BR. MI.	ROWY. MI.	BR. MI.
1934	1941	21.67	21.67	0.00	0.00	0.00	21.67	0.00	0.00	0.00
1942	1950	20.18	20.18	0.00	0.00	0.00	20.18	0.00	0.00	0.00
1951	1951	20.00	20.00	0.00	0.00	0.00	20.00	0.00	0.00	0.00
1952	1966	18.72	18.72	0.00	0.00	0.00	18.72	0.00	0.00	0.00
1967		18.78	18.73	0.05	0.00	0.00	18.73	0.05	0.00	0.00

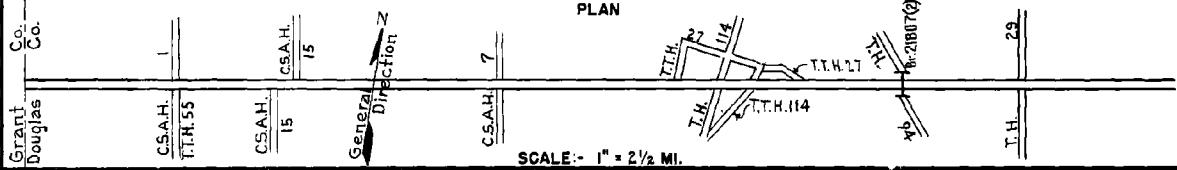
REMARKS: Layout is to scale as of 1934. Plan revised for 1942 relocation.  
 (1) 4" Stab. Roadbed in spots.  
 (2) No interchange at Br. 21807 see C.S. 2180 for br. const.

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STATE OF MINNESOTA  
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CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 2101  
TRUNK HIGHWAY 27  
COUNTY Douglas  
DISTRICT 4B

LIMITS: Yl. Co. Line - Jct. T.H. 29 (S. of Alexandria)



YEAR BUILT	PROJECT N <sup>o</sup>	DESCRIPTION			CODE N <sup>o</sup>	Miles
		TYPE	WIDTH	THICKNESS		
1942	2101-07	Stab. Gravel	34'		Grav. 2049 Tons./Mi. B. Soil 1295 C.Y./Mi.	6.11
1942	A.F.E. 7	Seeding			Seed supplied by R.S.D. (S.P. 2101-06) Maint. Dept.	
1942	A.F.E. 4	Bit. Retreat			Asph. 5000 Gal./Mi. Grav. 360 C.Y./Mi. Maint. Dept.	0.50
1943	A.F.E. 6	Grav. Resurface (Spots)			143 C.Y./Mi. Maint. Dept.	11.86
1944	A.F.E. 6	Grav. Resurface			210 C.Y./Mi. Maint. Div.	6.00 1.71
1944	A.F.E. 4	Bit. Surf. Repair	22'		Bit. 4156 Gal./Mi. Grav. 208 C.Y./Mi. Maint. Div.	0.50
1945	A.F.E. 6	Grav. Resurfacing			311 C.Y./Mi. Maint. Div.	7.00
1945	A.F.E. 6	Grav. Resurfacing	24'		7182 C.Y.	6.01 1.71
1947	A.F.E. 44	Reshape	1.71 Mi.	27		
1947	A.F.E. 6	Grav. Surf.	1.71 Mi.	24	24269 C.Y.	11.86 1.71
1947	A.F.E. 41	Bit. Surf. Treat. (Mixed Prime)	27' 1/2"		56-183,58232 Gal	6.11
1948	A.F.E. 4	Bit. Surf. Repair	24'		SC-3, 60478 Gal. Agg. 5082 Tons	0.50 6.11
1948	A.F.E. 22	Bit. Surfacing Bit. Surf. Treat. (Mixed Prime)	24' 3/4"		SC-3 & MG-2, 20240 Gal. Agg. 1121 Tons	1.71
1950	A.F.E. 4	Spot Treat. Bit. Surface Repair Seal Coat (Spot)	24'		MC-2, 22535 Gal. Agg. 1008 C.Y.	7.44 (Net Repair 2.60) (Net Seal 0.70)
1950	A.F.E. 6	Gravel Resurfacing	24'		2168 C.Y.	11.86

YEARS FROM	TOTAL MILES TO	UNINCORPORATED		INCORPORATED		RURAL		URBAN	
		RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.

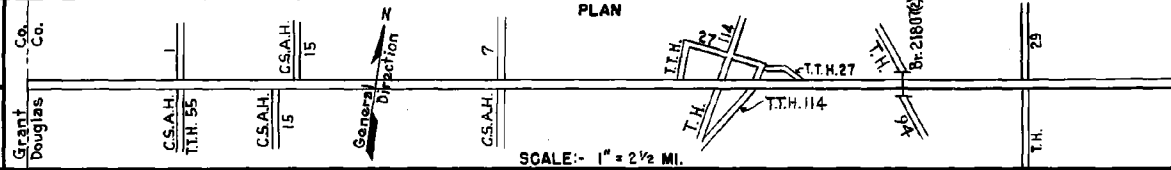
REMARKS: See Sheet No 1

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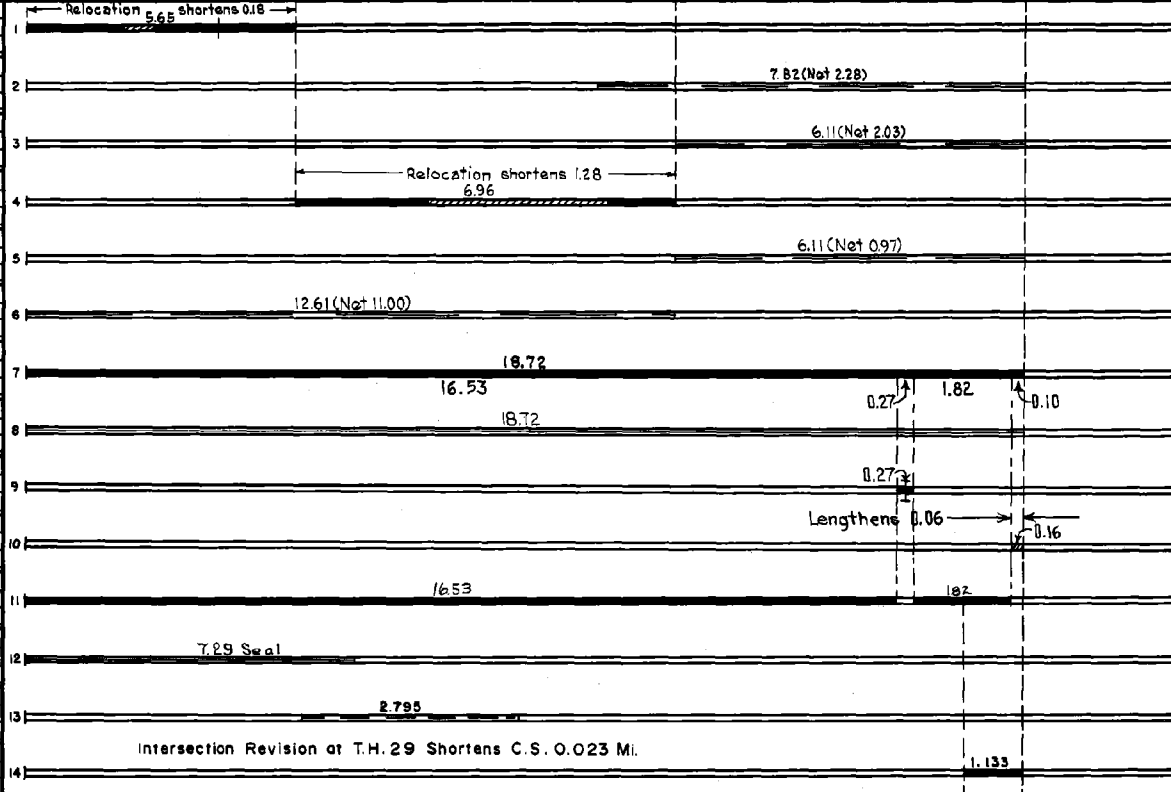
STATE OF MINNESOTA  
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CONTROL SECTION 2101  
TRUNK HIGHWAY 27  
COUNTY Douglas  
DISTRICT 48

LIMITS: X Co. Line - Jct. T.H. 29 (S. of Alexandria)



YEAR BUILT	PROJECT N°	DESCRIPTION				CODE N°
		TYPE	WIDTH	THICKNESS	REMARKS	
C	1951 2101-08	Grading Select Granular Mat'l. Grav. Surface	34'	12"	Ext. W46 Culvert 700 C.Y./Mi.	
M	1951 A.F.E. 4	Spot Treat. Bit. Surf. Repair	24'		SC3, 15557 Gal. Agg. 825 C.Y.	
M	1952 A.F.E. 4	Spot Treat. Bit. Surf. Repair	24'		SC3 & MC2, 11159 Gal. Agg. 579 C.Y.	
C	1952 2101-09	Grading Gravel	34'	1"	700 C.Y./Mi.	
M	1953 A.F.E. 604	Spot Treat. Bit. Surf. Repair	24'		MC2, 8074 Gal. Agg. 413 C.Y.	
M	1953 A.F.E. 606	Grav. Resurfacing (Spots)	24'		1908 C.Y.	
C	1954 2101-10	Sand-Grav. Sub-base Gravel Base Plant Mix Bit.	24'	1 1/2"		
M	1961	Light Bit. Seal	25'		R5-2, 3443 Gal. Agg. 1190 C.Y.	
C	1967 2180-07 & 27	Grading, Base * Plant Mix Bit. Br. 21807 (2)	24'	3"	*12" select gran. Fgnk 1/2" bit. base	
C	1967 2102-13	Grading, Sub-base * Gravel & Bit. Base Plant Mix Bit.	24'	3 1/2"		
C	1968 2101-11	Pl. Mix. Bit. Surf. Gravel Shldrs.	24'	1 1/2"	Bit. Mat'l. 1803 Ton 3' Rt. & Lt.	
C	1969 2101-12	Light Bit. Seal	24'		17565 Gal. Agg. 627 C.Y.	
M	1983 SF	Bit. Surfacing	24'	3"	Contract No. 4027	
C	1984 2101-13	Grading, Base Bit. Surfacing Bit. Shoulders	30'	5 1/2"	Partition Only	



YEARS FROM	TO	TOTAL MILES	UNINCORPORATED		INCORPORATED		RURAL		URBAN	
			RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.

REMARKS: See Sheet No. 1

