A PP R OV E D  ADH E S IV E  AN C HO R AG E

ESTIMATED WEIGHT = 18 LBS.

1 1/8" DIA. HOLES FOR 1/4" DIA. APPROVED ADHESIVE ANCHORAGE

PL AN VIEW - TYPE A

NOTES:
ALL PIPE DIAMETERS ARE NOMINAL.
SEE SPECIAL PROVISIONS FOR REQUIREMENTS NOT INCLUDED ON THIS SHEET.
STRUCTURAL STEEL PER SPEC. 3306
STRUCTURAL PIPE PER SPEC. 3362
GALVANIZE THE FENCE POST ANCHORAGE AFTER FABRICATION PER SPEC. 3394.
GALVANIZE THE FASTENERS PER SPEC. 3392.
FURNISHING AND INSTALLING FENCE POST ANCHORAGES IS INCIDENTAL TO THE WIRE FENCE.

1 ADHESIVE ANCHORAGE WITH 3/8" DIA. ANCHOR ROD PER SPEC. 3385, TYPE A WITH HEX NUT AND WASHER. PROVIDE AN ADHESIVE WITH A MINIMUM CHARACTERISTIC BOND STRENGTH IN UNCRACKED CONCRETE OF 1.5 KSI. EMBED THE ANCHORAGE NO LESS THAN 9" REGARDLESS OF CHARACTERISTIC BOND STRENGTH. DRILL THROUGH REINFORCEMENT (IF ENCOUNTERED) TO ACHIEVE MINIMUM EMBEDMENT. ENSURE HEX NUT IS IN CONTACT WITH THE ADJACENT SURFACE AND TORQUE TO 60 FT-LBS UNLESS A HIGHER TORQUE IS RECOMMENDED BY THE MANUFACTURER. PROOF LOAD TO 7.8 KIPS. SEE SPECIAL PROVISIONS FOR ADDITIONAL REQUIREMENTS.

2 ETOX ELECTRODES FOR 3/8" POST TO BASE PLATE WELD.
DOUBLE EXTRA STRONG PIPE WEIGHTS:
2" NOMINAL DIA. = 9.03 LBS./FT.

STATE OF MINNESOTA
DEPARTMENT OF TRANSPORTATION
FENCE POST ANCHORAGE
(TYPE A)