NOTES:

CELLULOSIC TYPE ELECTRODES E-6010 OR E-6011 SHALL BE USED FOR 100% BUTT WELDED SPLICES.

ELECTRODES WHICH HAVE BECOME WET, SOILED OR DAMAGED SHALL NOT BE USED.

WELDING SHALL NOT BE DONE WHEN THE AMBIENT TEMPERATURE IS LOWER THAN 0°F, OR WHEN THE PILE IS WET OR EXPOSED TO FALLING RAIN OR SNOW. WHEN THE PILE METAL TEMPERATURE IS BELOW 32°F, THE PILE METAL IN THE AREA OF THE WELD SHALL BE HEATED TO A MINIMUM TEMPERATURE OF 70°F, AND MAINTAINED AT THIS TEMPERATURE DURING WELDING.