20,947 cubic yards of concrete poured. That fills about 2,095 concrete trucks.

2013 Pier Foundations Work

Caissons (40 total): 9 ft. diameter

Required load capacity per caisson: 10,000 tons

More than 8 million pounds of rebar installed.

35 million gallons of water cleaned and recycled back to the St. Croix, enough to fill 53 Olympic swimming pools.