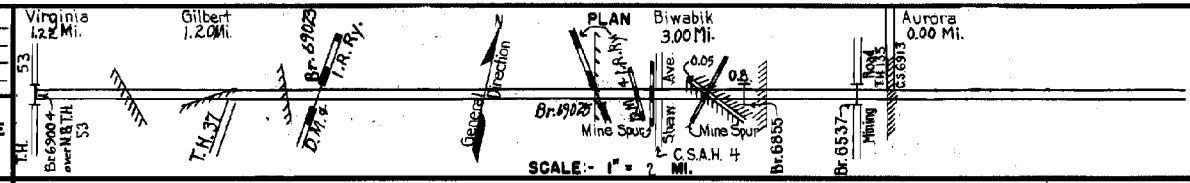
FORM R.L.-7 REV. 2-40

PREPARED BY
HIGHWAY PLANNING SURVEY
IN COOPERATION WITH
U. S. PUBLIC ROADS ADMINISTRATION

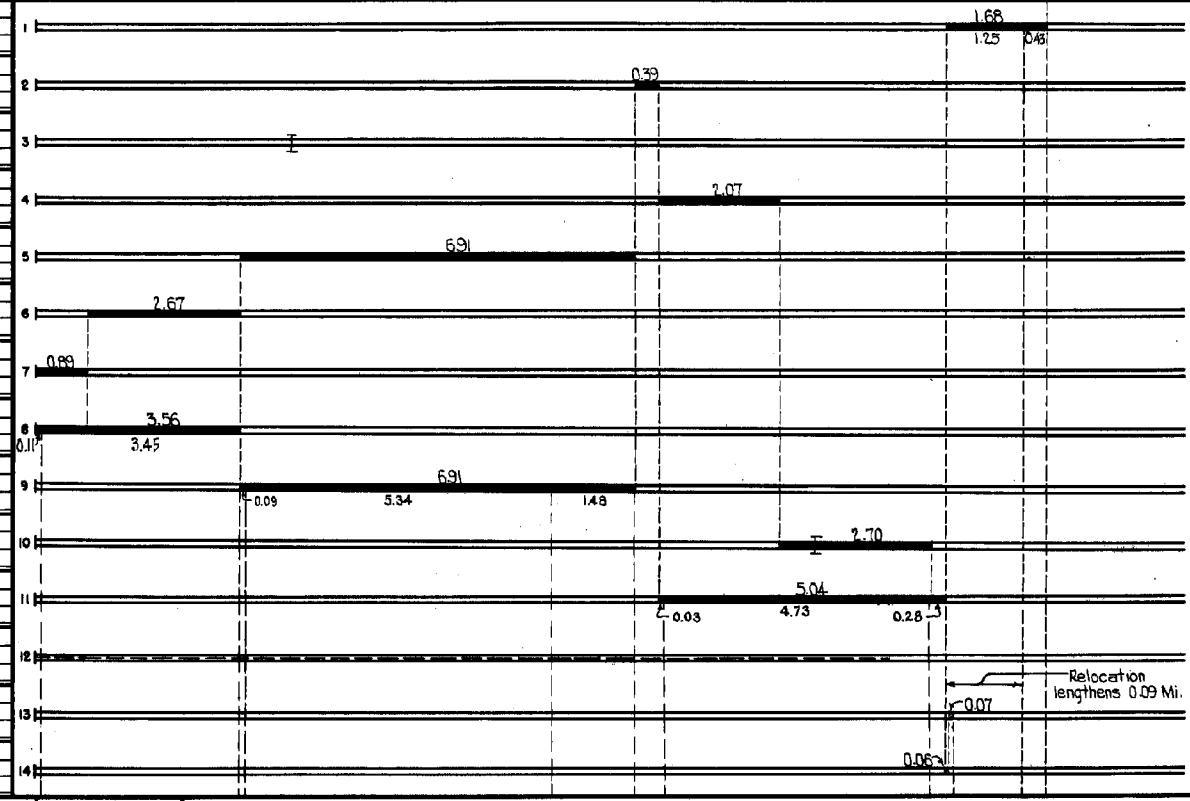
STATE OF MINNESOTA
DEPARTMENT OF HIGHWAYS
ROAD LIFE STUDIES
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 6912
TRUNK HIGHWAY 135
COUNTY St. Louis
DISTRICT 18

LIMITS: Jct. T.H. 53 in Virginia – W. Corp. Limits of Aurora.



YEAR BUILT	PROJECT Nº	DESCRIPTION: TYPE	WIDTH	THICKNESS	REMARKS	CODE Nº
		Gravel	20'		No Record of Constr.	
		Bit. Concrete	70'		No Record of Constr. Concrete Base	
		Br. 6097	19'		168' C.P.T.O.H.	
1922	35=35-010	Grading	32'			
1922	35=35-012	Grading	32'			
1922	35=35-013	Grading	32'			
1922	35=35-09	Grading	30'			
1923	35=35-025	Concrete	18'	7½"		
1923	35=35-026	Concrete	18'	7½"		
1923	35=35-06	Grading	32'			
		Br. 3634	19'		80' L.T.	
1923	35=35-027	Concrete	18'	7½"		
1927	35=35-30	Guard Rail				
		Bit. Concrete	42'		Added in 1933.	
1923	35=35-027	Concrete	18'		Added in 1933.	



YEARS FROM	YEARS TO	TOTAL MILES	UNINCORPORATED RDWY. MI.	UNINCORPORATED BR. MI.	INCORPORATED RDWY. MI.	INCORPORATED BR. MI.	RURAL RDWY. MI.	RURAL BR. MI.	URBAN RDWY. MI.	URBAN BR. MI.
1923	1932	17.58	7.84	0.05	9.59	0.00	8.39	0.05	9.14	0.00
1933	1951	17.67	7.84	0.05	9.78	0.00	8.39	0.05	9.23	0.00
1952	1954	17.59	7.84	0.05	9.70	0.00	8.39	0.05	9.15	0.00
1955	1955	17.50	7.86	0.03	9.58	0.02	8.41	0.03	9.04	0.02
1956	1956	17.24	7.94	0.03	9.25	0.02	8.49	0.03	8.70	0.02
1957	1958	17.24	7.40	0.03	9.79	0.02	7.95	0.03	9.24	0.02
1959	1960	17.24	7.18	0.03	10.01	0.02	7.95	0.03	9.24	0.02

REMARKS: Layout is to scale as of 1933.

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FORM R.L.-7 REV. 2-40

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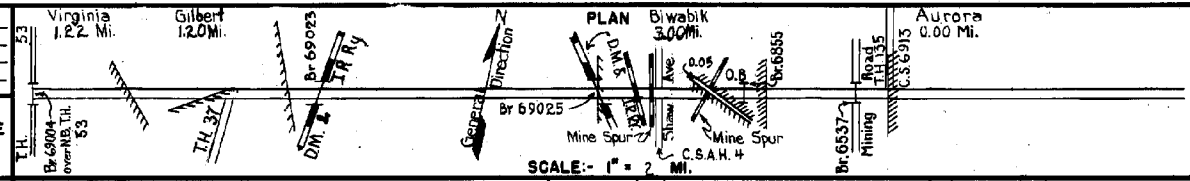
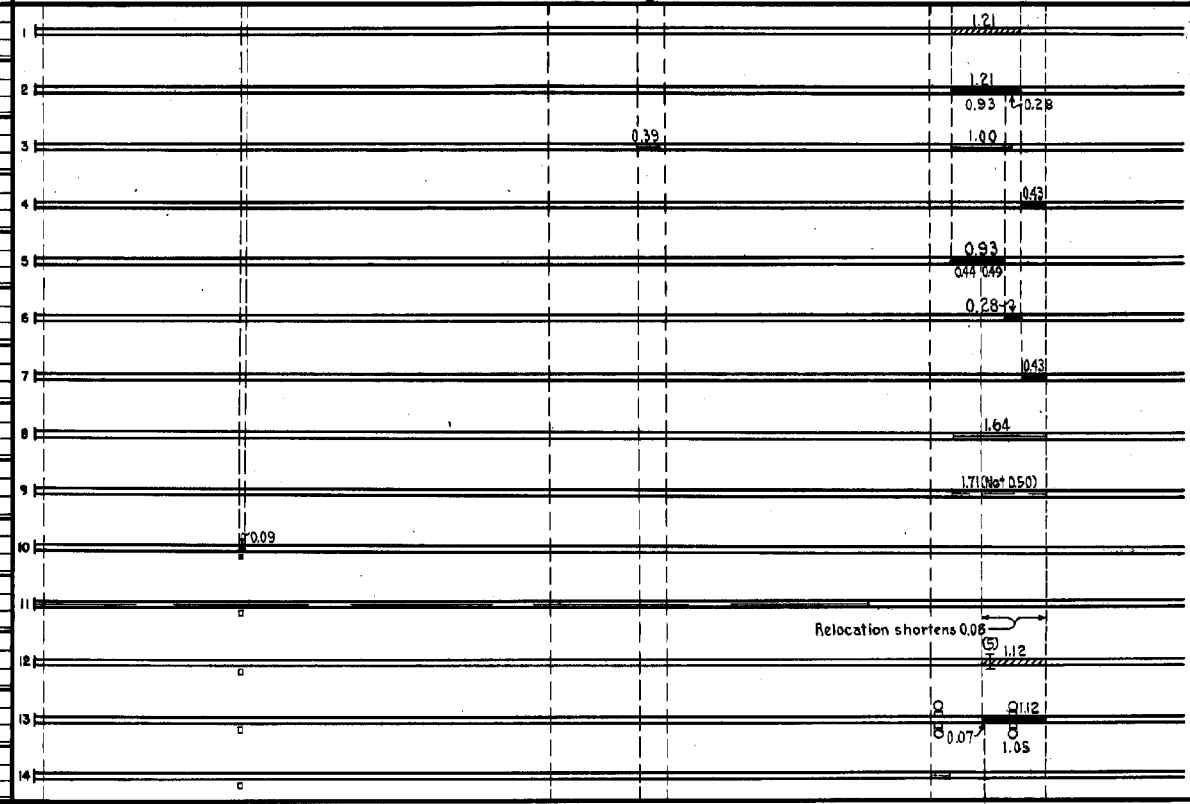
STATE OF MINNESOTA
DEPARTMENT OF HIGHWAYS
ROAD LIFE STUDIES
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 6912
TRUNK HIGHWAY 135
COUNTY St. Louis
DISTRICT 18

LIMITS: Jct. T.H. 53 in Virginia - W. Corp. Limits of Aurora.



YEAR BUILT	PROJECT Nº	DESCRIPTION: TYPE	WIDTH	THICKNESS	REMARKS	CODE Nº
		Grading	32'			
1933	35-35-35-1	Gravel	30'		1000 C.Y./Mile	
1936	35-35-35-1	Oil Tr. Gravel			10000 Gal./Mile. Maint. Dept.	
M 1942	A.F.E. 5	Bit. Seal Coat			RC-3, 2687 Gal./Mi. Grav. 91 C.Y./Mi. Maint. Dept.	
C		Reshaping	28'			
1940	See Note (1)	Gravel Lift	28'	6"-12"		
1941		Gravel Surf.	24'		1306 C.Y./Mi.	
C 1946	A.F.E. 16	Bit. Resurfacing Mixed Bit.	24'	1" Added	RT-6, 8866 Gal. Agg. 500 C.Y.	
C 1946	A.F.E. 23 (2)	Bit. Resurfacing Bit. Surf. Treat. (Mixed Prime)	24'		RT-6, 3402 Gal.	
C 1947	A.F.E. 26	Bit. Surf. Treat. (Mixed Prime)	26'		MC-3, 5847 Gal. Agg. 260 C.Y.	
M 1949	A.F.E. 4	Bit. Fog Seal	24'		RCS-1, 2890 Gal. Agg. 40 C.Y.	
M 1951	A.F.E. 4	Spot Treat. Bit. Surf. Repair	24'		MC-2, 5200 Gal. Agg. 250 C.Y.	
C 1951 (4)	6912-06	Base Widening (3) Asphaltic Concrete	64'	2¾"	0.04 Mi. Divided Highway	
M 1952	A.F.E. 20	Spot Shoulder Graveling			2004 C.Y.	
C 1952 (4)	6912-08 1950&51 A.F.E. 29	Grading Sand-Grav. Mat'l Gravel Base	26' 26' 26'	9" 3"	A.F.E. 29's are for clearing, grubbing & traffic services	
C 1952	A.F.E. 29 6912-09&-10	Bit. Surfacing Mixed Bit. Grade X-ing Signals	24'	1"	MC-2, 10556 Gal. (Mixed Prime)	
C 1952	A.F.E. 31	Widening Bit. Stab. Gravel Plant Mix Bit.	12'	9" 3"	Hot Pl. Mix & AC1, 295 Tons MC-1, 528 Gal. 6' Rt. & Lt.	



YEARS FROM	YEARS TO	TOTAL MILES	UNINCORPORATED ROWY. MI.	UNINCORPORATED BR. MI.	INCORPORATED ROWY. MI.	INCORPORATED BR. MI.	RURAL ROWY. MI.	RURAL BR. MI.	URBAN ROWY. MI.	URBAN BR. MI.
1961	1963	16.88	7.18	0.03	9.63	0.04	7.95	0.03	8.86	0.04
1964	1972	14.13	7.18	0.03	6.88	0.04	7.95	0.03	6.11	0.04
1973		14.46	8.94	0.07	5.39	0.06	8.94	0.07	5.39	0.06

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REMARKS: See Sheet No. 1
(1) This work apparently done under A.F.E.'s for C.S. 6913 (See letter from E.R. Boyce dated 1-10-47)
(2) The 1936 oil treatment either did not extend over this .28 mi. or had reverted prior to 1946.
(3) Conc. base imp. widened to 64' with 3" Asph. Conc. Leveling Course on 9" Grav. (4) Contract not final but work substantially complete
(5) Br. 6760, B.S.-U.P., built by others

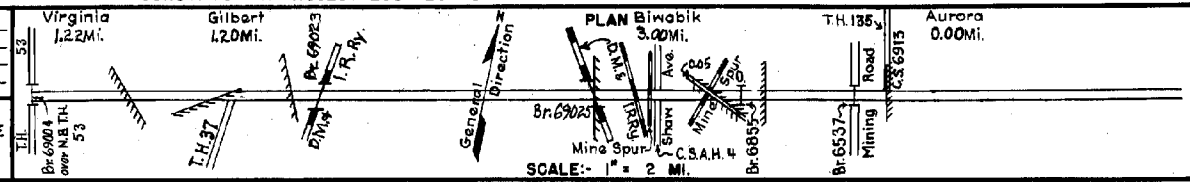
R.L.-7 REV. 2-40

PREPARED BY
HIGHWAY PLANNING SURVEY
IN COOPERATION WITH
U. S. PUBLIC ROADS ADMINISTRATION

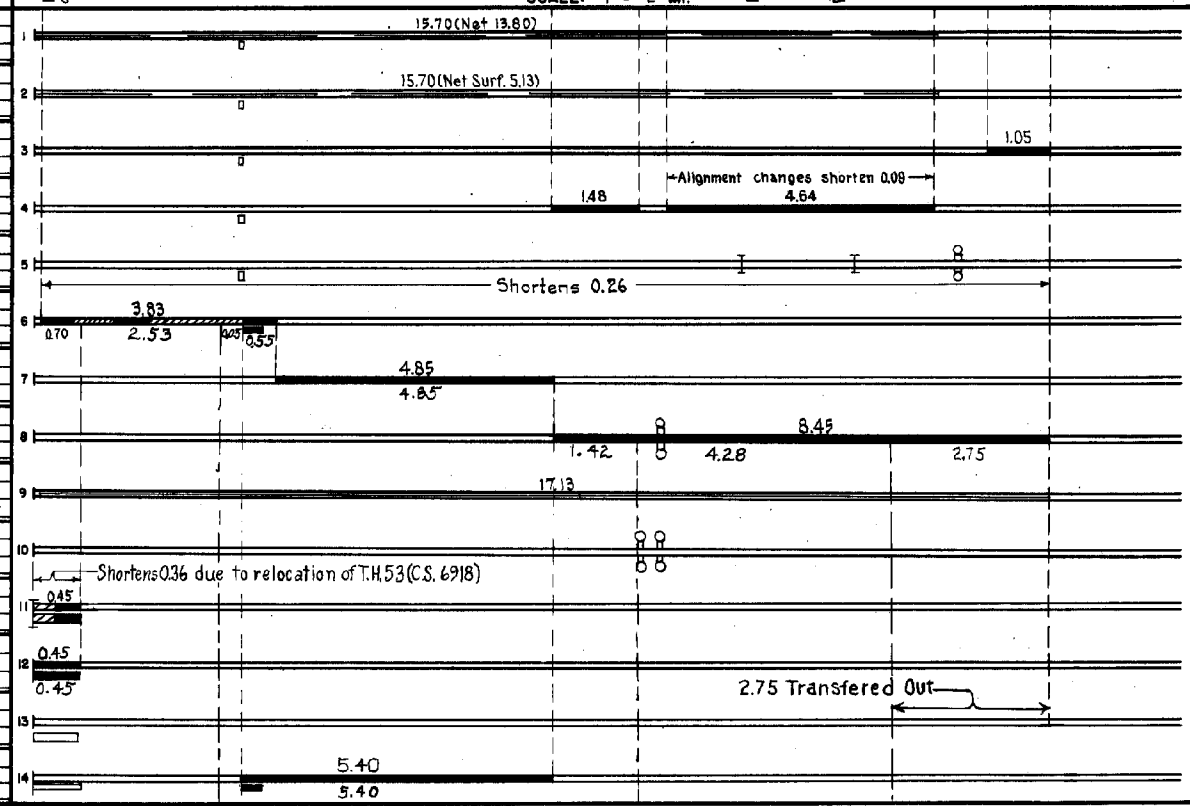
STATE OF MINNESOTA
DEPARTMENT OF HIGHWAYS
ROAD LIFE STUDIES
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 6912
TRUNK HIGHWAY 135
COUNTY St. Louis
DISTRICT 13

LIMITS: Jct. T.H. 53 in Virginia - W. Corp. Limits of Aurora



YEAR BUILT	PROJECT Nº	DESCRIPTION: TYPE	WIDTH	THICKNESS	REMARKS	CODE Nº
M 1952	A.F.E. 4	Spot Bit. Repair (Skin Treatment)	18'		Mixture(PlMix) 1836 C.Y. SC2, MC2&3, 5291 Gal.	
M 1954	A.F.E. 825	Spot Bit. Surfacing Shoulder Repair (14.90 Mi.)	18'		MC-2, 12823 Gal. Agg. 950 Tons	
C 1954	6912-14	Bit. Stab. Base Mixed Bit.	28' 24'	6" 1"	added thickness	
C 1955	6912-15	Grading Gravel Base Mixed Bit. (Base)	4044 4044 2644	5" 1½"	Old conc. buried or removed on 0-18" Sand-Gr. Sub-base	
C 1955	6912-19 (6) 6912-21	Br. 6855 Br. 6537 Traffic Signals	30'		90' B.S. B.S.-U.P.	
C 1956	6912-17	Grading Bit. Stab. Base Plant Mix Bit.	4680 4680 2648	6½" 3"	0.27 Mi. Divided Highway on 9"-12" Sand-Gr. Sub-base & 0-12" Select Mat'l (Sand)	
C 1956	6912-24 A.F.E. 605 (7)	Sand-Gr. Sub-base Bit. Stab. Base Plant Mix Bit.	* * 2436	6"-12" 6" 3"	* placed Rt. & Lt. of 18' concrete inp.	
C 1956	6912-27 6912-28	Bit. Stab. Base (0.91 Mi.) Plant Mix Bit. Traffic Signals	4044 2432	12" Min 3"	Old conc. used as base for 0.42 Mi. in Biwabik.	
M 1957	A.F.E. 605	Bit. Seal Coat			RC-5 & RT-10, 49707 Gal. Agg. 1838 C.Y.	
C 1960	6912-32	Traffic Signals				
C 1961	6918-23	Grading Gravel Base Br. 69004	83' 2-24' 2-20'	6"	Divided Highway on Sand Grav. Sub-base 139' P.C.G.-O.H.	
C 1963	6918-31	Bit. Base Asphaltic Conc.	*	1" 4"	* Surf. width 2@ 18' & 2@ 26'	
	(8)	Transferred out in 1964 due to constr. on C.S. 6913				
C 1970	6912-45	Plant Mix Bit. Surface Gravel Shoulders	24'	1½		



YEARS FROM	YEARS TO	TOTAL MILES	UNINCORPORATED RDWY. MI.	UNINCORPORATED BR. MI.	INCORPORATED RDWY. MI.	INCORPORATED BR. MI.	RURAL RDWY. MI.	RURAL BR. MI.	URBAN RDWY. MI.	URBAN BR. MI.

2-76

REMARKS: See Sheet No. 1. (6) Br. 6537 built by others.
(7) A.F.E. 605 covers Bit. Seal Coat (RC-5, 13150 Gal.), Agg. 548 C.Y.
(8) Intersection at end of C.S. 6912 & beginning of C.S. 6913 channelized in 1964 under S.P. 6913-21.

FORM R.L.-7 REV. 7-70

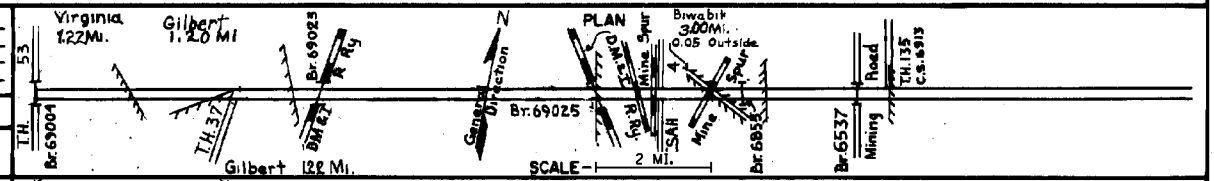
PREPARED BY
TRANSPORTATION & TRANSIT PLANNING & PROGRAMMING DIVISION
IN COOPERATION WITH
U.S. DEPARTMENT OF TRANSPORTATION-BUREAU OF PUBLIC ROADS

STATE OF MINNESOTA
DEPARTMENT OF HIGHWAYS
ROAD LIFE STUDIES
CONSTRUCTION PROJECT LOG RECORD

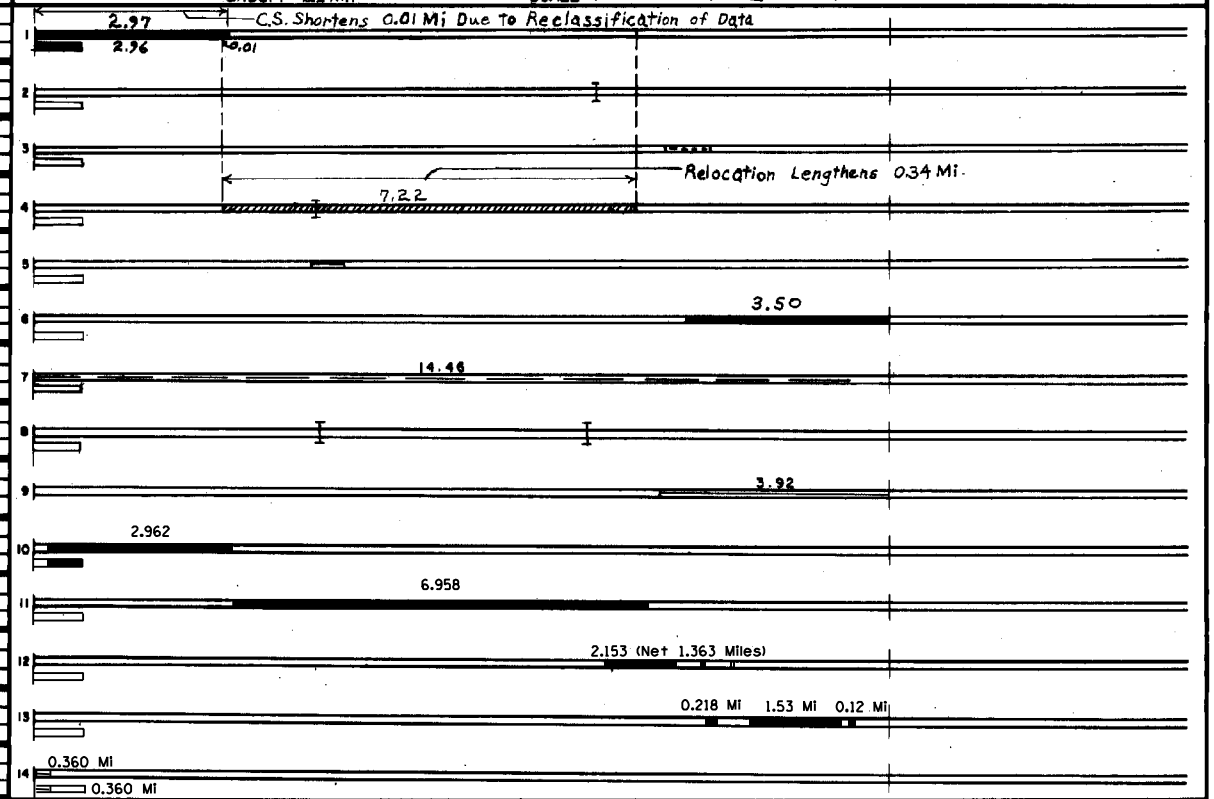
CONTROL SECTION 6912
TRUNK HIGHWAY 135
COUNTY St. Louis
DISTRICT 1B

LIMITS: Jct. T.H.-53 in Virginia - W. Corp. Limits of Aurora

Ref. Pt. 003+00.546 - 017+00.688



YEAR BUILT	PROJECT NO	DESCRIPTION: TYPE	WIDTH	THICKNESS	REMARKS
C 1972	6912-53	Asphaltic Conc. Surf.	24'	5/8"	
		Gravel Shldrs	8'		
C 1971	6912-69025	Br 69025			179' PPa-O.H.
C 1972	6912-52	Truck Climbing Lane			
		Turn Lanes			
C		Grading, Base	30'	8½"	
1973	6912-49	Pl. Mix Bit. Surf.	24'	3½	
	F067-1(30)	Br. 69023			283' A.S.-O.H.
M 1975	6912-56	Bit. Overlay	24'	5/8"	
SF					
C 1979	6912-59	Bit. Surfacing	24'	¾"	Var. Depth Len. Course
	F067-2(30)	Bikeway — Bit.	12'	4"	
C 1981	6900-19	Traffic Barrier			
	1035-8(179)216	Construction			
C 1981	6912	Br. Repair & Overlay			
		Br. 69023, 69025			
C 1985	6912-60	Bit. Shoulders	8'	1½"	
		Rt. Turn & By-Pass Ln.	12'	12"	At CR-416
C				1"	Spec. 2331
1989	6912-65	Bit. Overlay	Var.	1½"	Spec. 2361
C 1991	6912-67	Bit. Overlay	24'	1"	Spec. 2361
M 1998	8821-16	Bit. Overlay	24'	1½"	Spec. 2350
M 1999	6912-72	Bit. Overlay	24'	1"	Spec. 2350
S 2001	8821-58	Major Bituminous			
		Crack Sealing			



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REMARKS: See Sheet no. 1

FORM RL-7

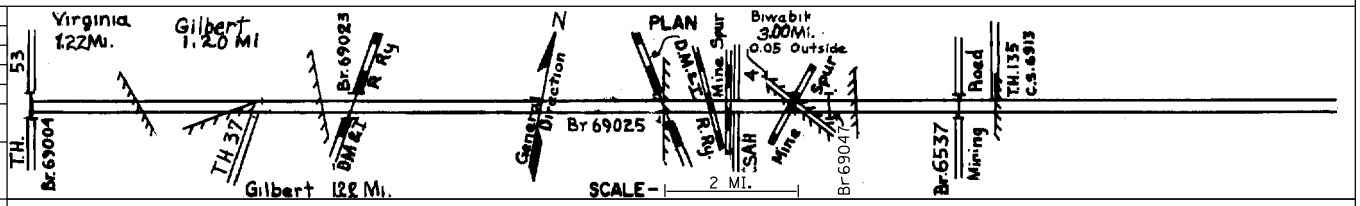
PREPARED BY
BUREAU OF POLICY & PLANNING
IN COOPERATION WITH
U. S. DEPARTMENT OF TRANSPORTATION - FEDERAL HIGHWAY ADMINISTRATION

STATE OF MINNESOTA
DEPARTMENT OF TRANSPORTATION
CONSTRUCTION PROJECT LOG RECORD

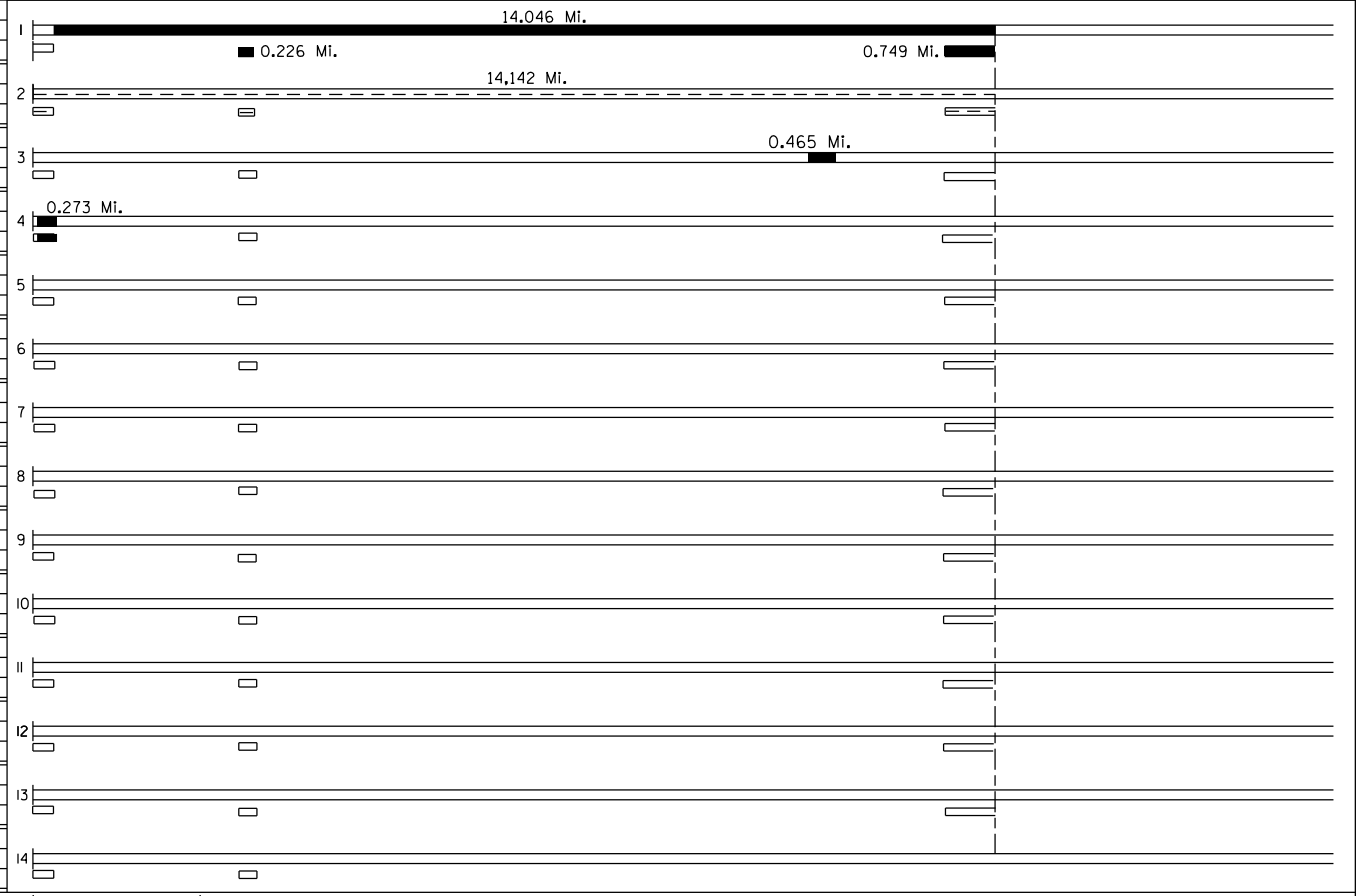
CONTROL SECTION 6912
TRUNK HIGHWAY 135
COUNTY St. Louis
DISTRICT 1B

LIMITS: Jct. T.H. 52 In Virginia - W. Corp. Limits of Aurora

Ref. Pt. 003+00.546 - 017+00.688



YEAR BUILT	PROJECT No	DESCRIPTION: TYPE	WIDTH	THICKNESS	REMARKS
C					
2001	8821-54	Bit. Mill & Overlay	24'	3"	Spec. 2350
M					
2006	8821-142	Crack Seal			Type 3725
C		Grading			
2007	6912-66	Bit. Surfacing	24'	7"	Spec. 2350
		Br.69047			
C		Grading			
2019	6912-78	Bit. Surfacing	var.	4"	6" agg. base cl.6
		Bit.shldr	10'	4"	ramps 5" bit.



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REMARKS: