



Introducing a Geogrid Gain Factor for Flexible Pavement Design

Minnesota Pavement Conference
Saint Paul, MN

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David Potyondy and Lee Petersen, Itasca

Your Destination... Our Priority



Acknowledgements

- ▶ Local Agencies
- ▶ MnDOT Districts and Offices
- ▶ Private Sector Engineers
- ▶ Product Manufacturers
- ▶ Universities



Why Geogrid





Why Geogrid

“Spread the Load” – Graig Gilbertson

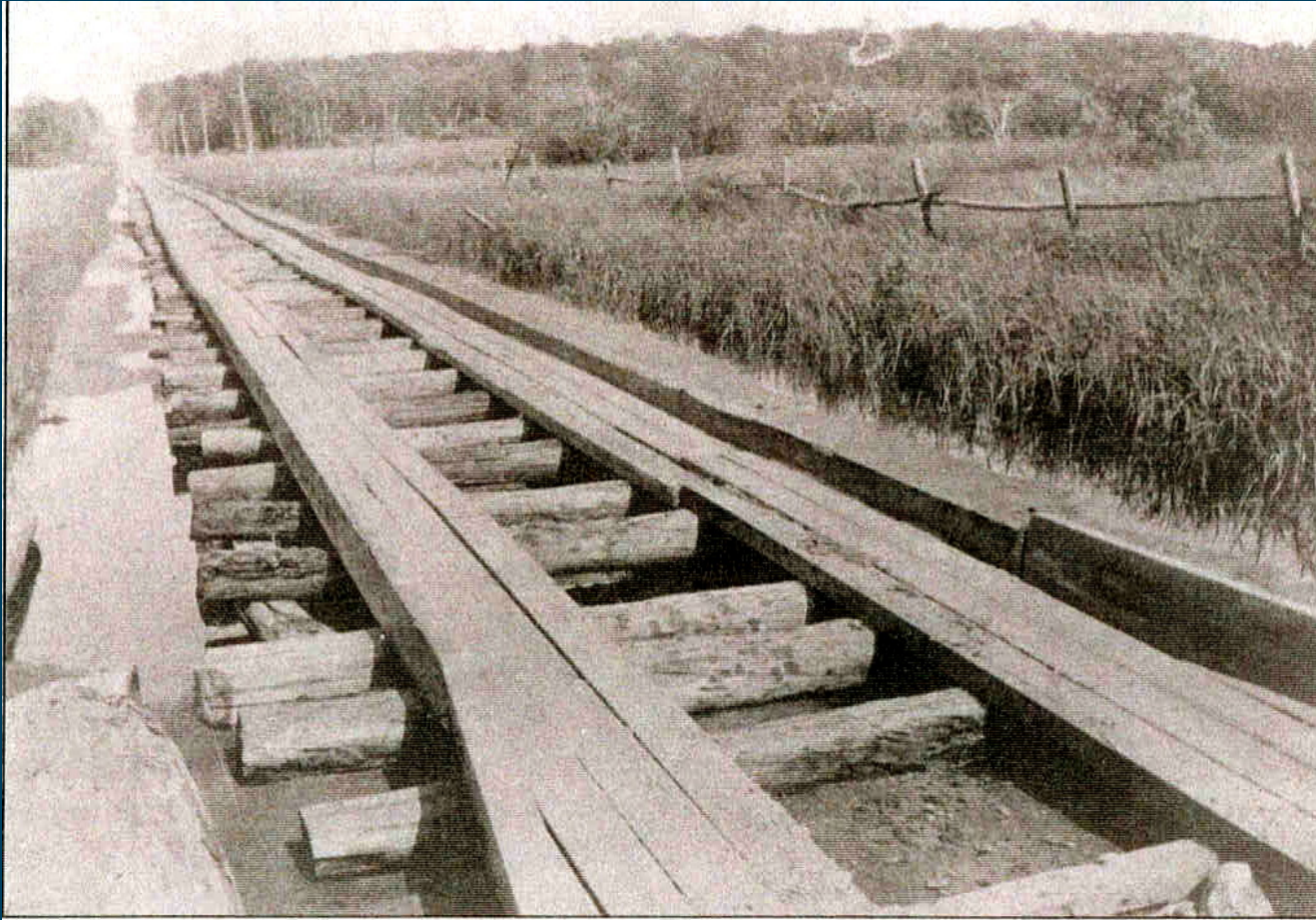


Why use Geogrids

- ▶ Reduce cracking – non thermal cracks such as longitudinal
- ▶ Gain strength – especially in the springtime and over weak non uniform grades
- ▶ Reduce grade raise
- ▶ Minimize Construction Time
- ▶ Tying widened sections to mainlines
- ▶ Long detours with limited options under traffic
- ▶ Insurance – relatively cheap insurance for the unknowns
- ▶ Cost – Minimal vs. Regrading



Early Form of Grid

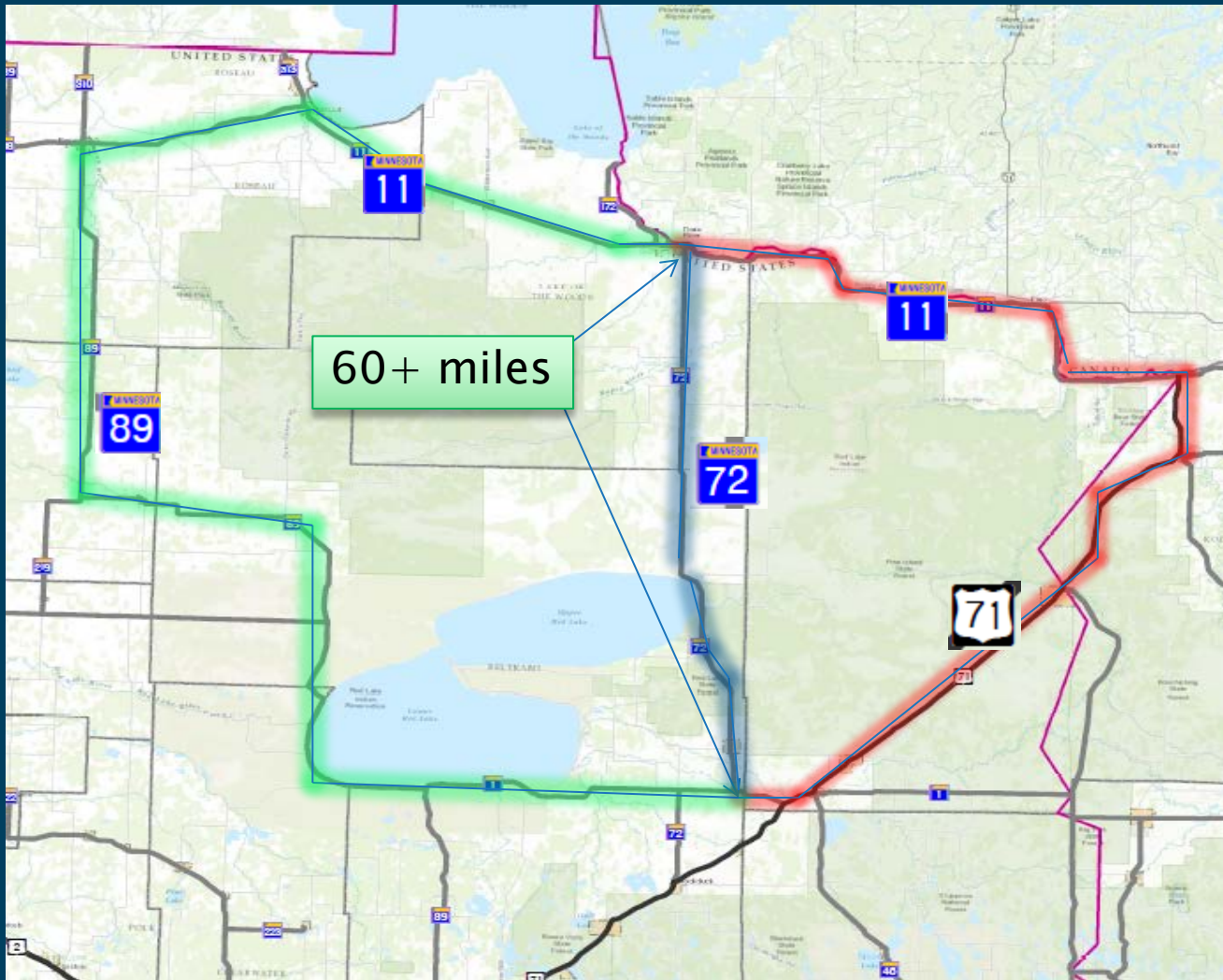


Early Forms of Geogrid

Corduroy



Detour Options

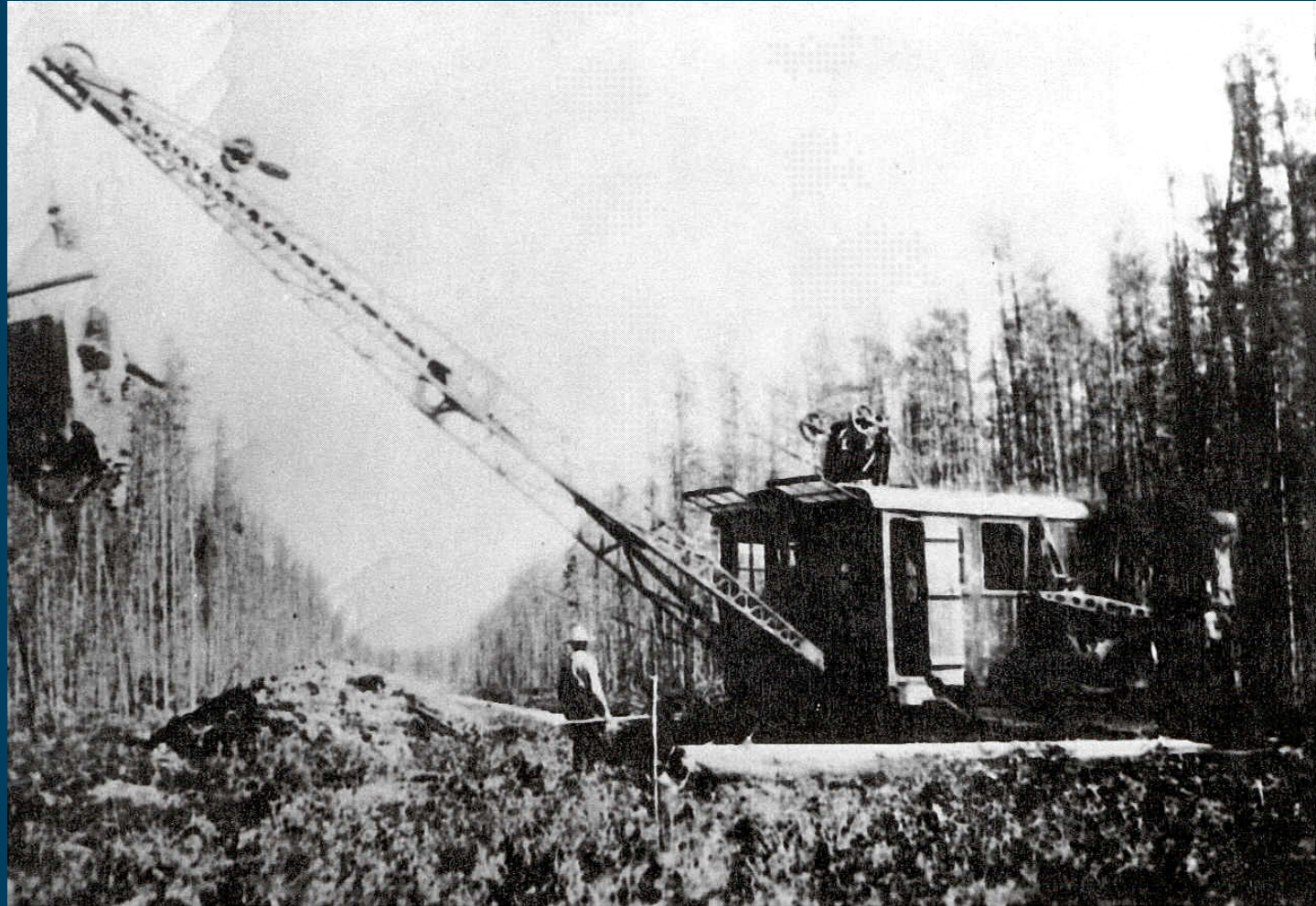


History – D2 Bemidji

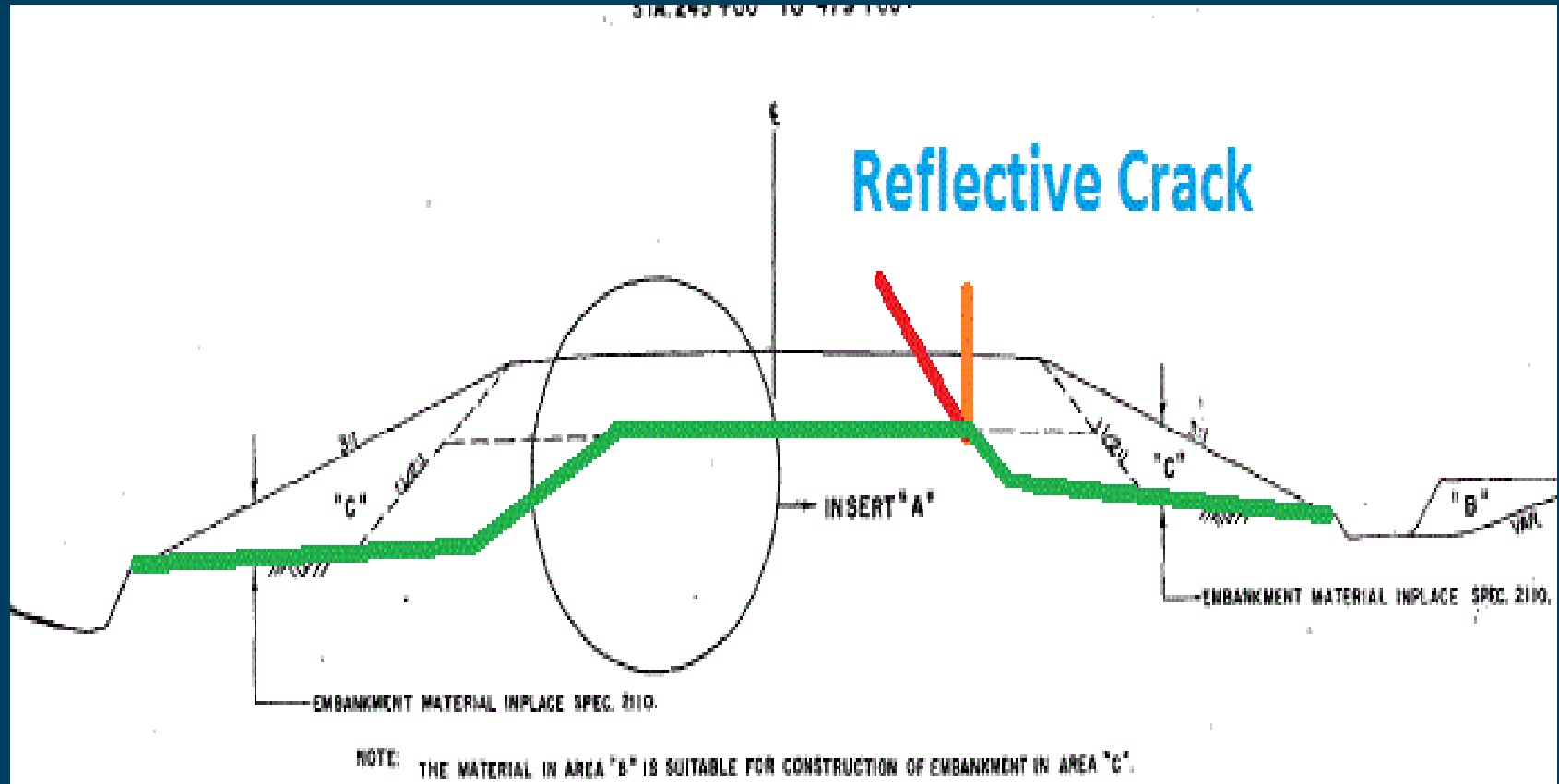
- ▶ 1997 – Test sections on TH 72 using Type 5 and 6 fabrics, geocell, and geogrid. No clear cut winner
- ▶ 1997 – Test section on TH 11 with geogrid.



TH 72 1918 Grading



TH 72 Typical



TH 72



TH 72 – 1997 Test Sections

Type V Geotextile



Geocell



Type VI Geotextile



Biaxial Geogrid



2000 – Polk and Hubbard



TH 200 – 2003



TH 72

1994 – 2005 11 years

2005 – 2015 10 years







W: 094° 33' 13.08"
N: 048° 13' 08.37"

TH 11 – 2010

1984 – 2009 25 years



2010 – 2015 5 years



TH 72 – 2011

1997 – 14 Years

2015 – 4 Years



TH 310

2012



2015

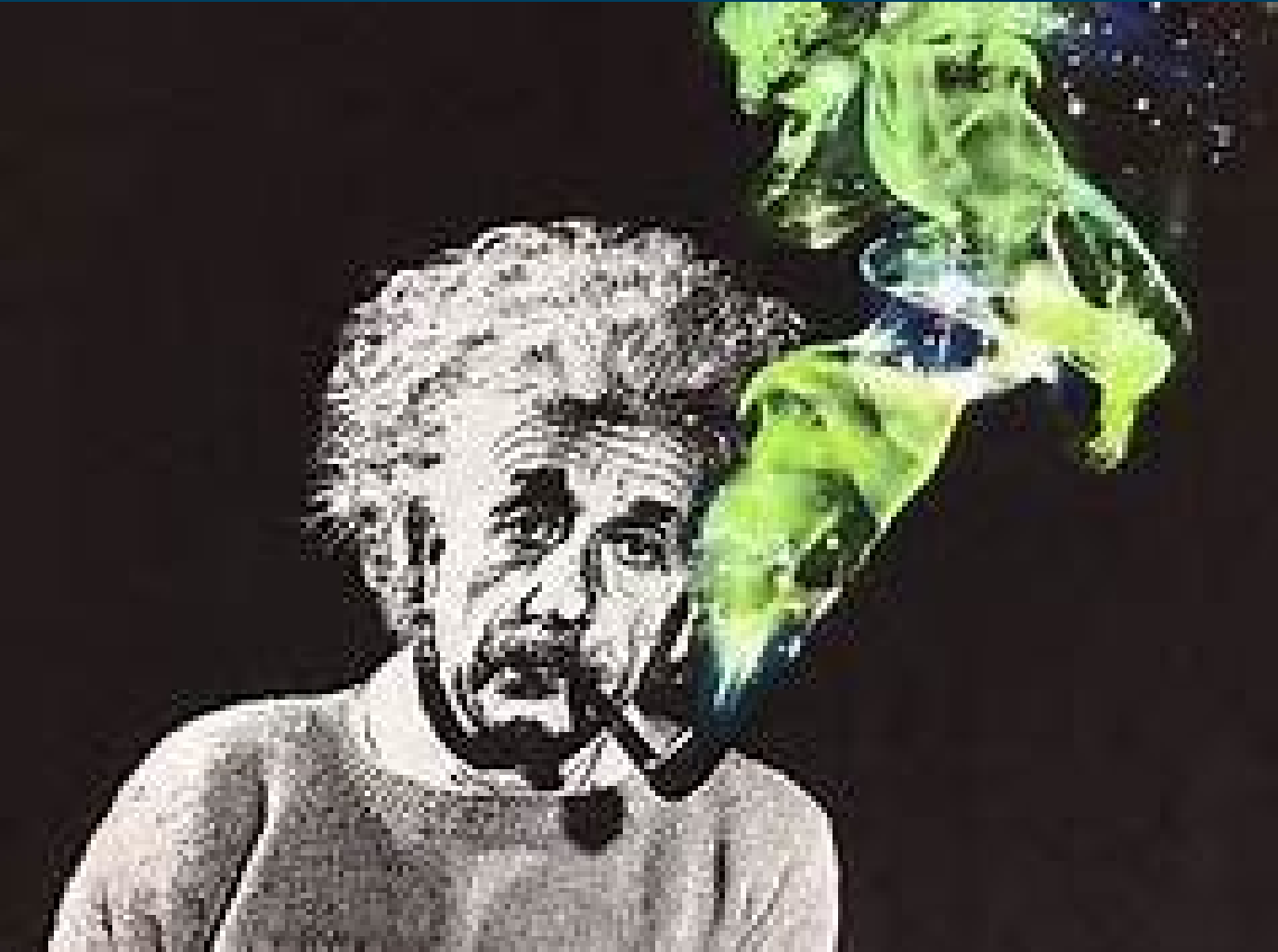


Design/Research

- ▶ Gradual improvements – for the selection and placement
 - When to use biaxial vs. uniaxial
 - Placement – direction/overlap
- ▶ There still has not been a tool or method to include or give credit for the geogrid in MnDOT Design method.
- ▶ How do we quantify it?
 - State Aid started giving geogrid a GE of 2 inches.
- ▶ Is the benefit consistent throughout the year
 - Actually more in the spring or larger loads when you need it



Now for the Technical Stuff



Current Situation

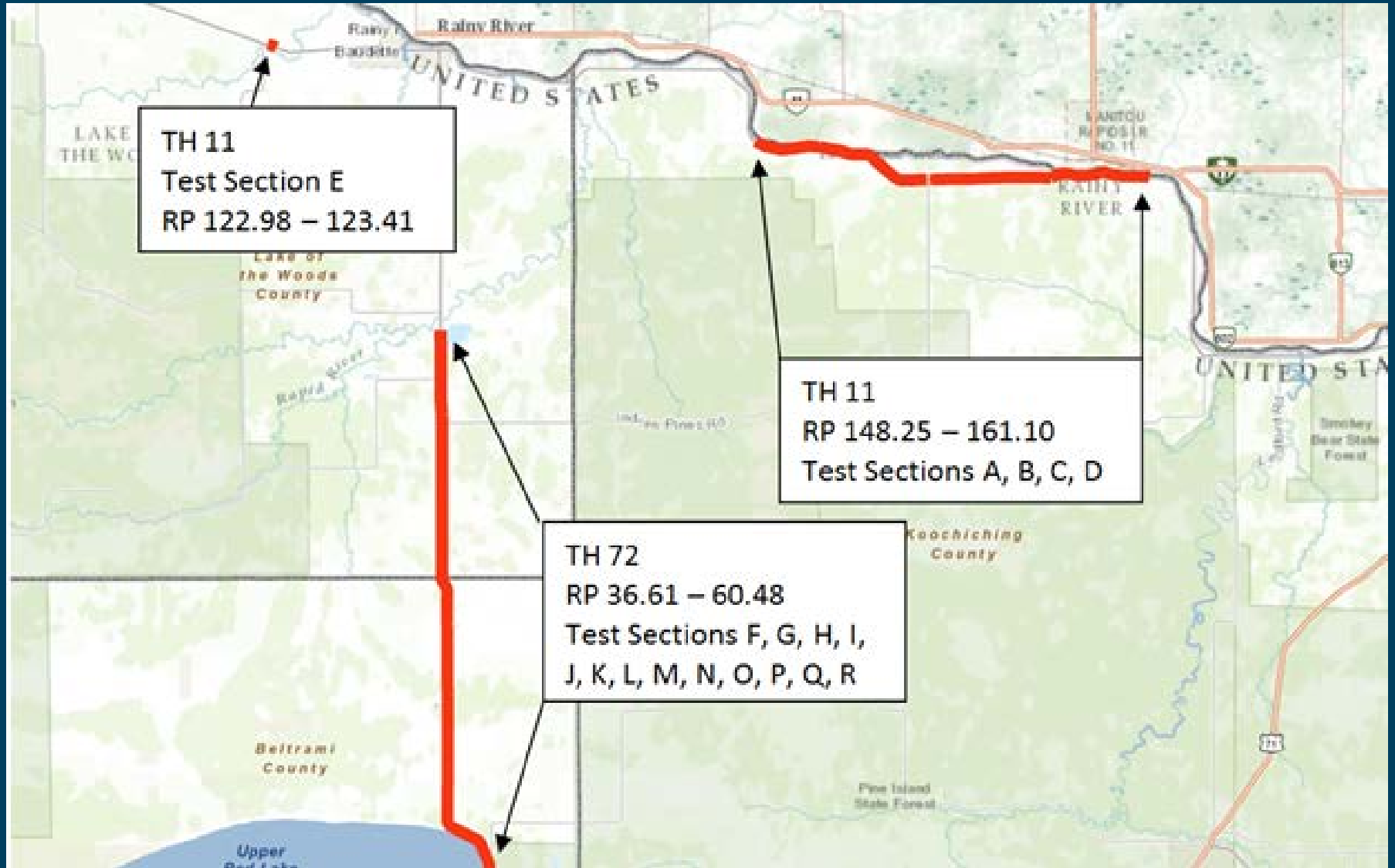
- Geogrids are used in base layers to enhance flexible pavement performance.
- For State Aid highways, multiaxial geogrid shall have a granular equivalent value of 2 inches.
- MnPAVE is MnDOT's pavement design method for estimating pavement performance and quantifying geogrid benefit.

Project Objective

- Design procedures and construction specifications are modified to better support geogrid utilization so that we build financially effective roadways.



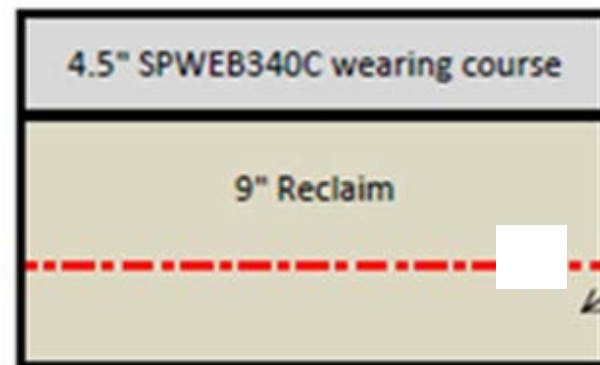
Geogrid Project Locations



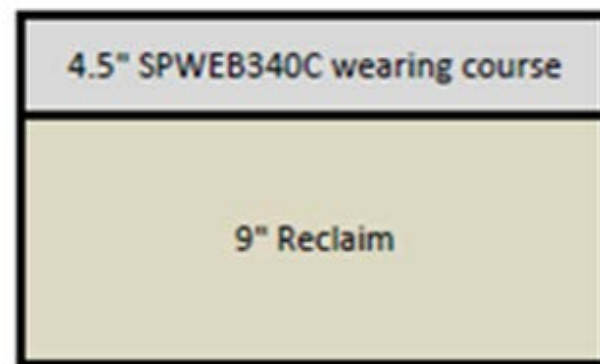
Geogrid in Aggregate Base Layer

- Ideally geogrid would be the only difference between test sections.
- Reality is that other variables include soil, water, and temperature.

TEST SECTION Q



TEST SECTION R

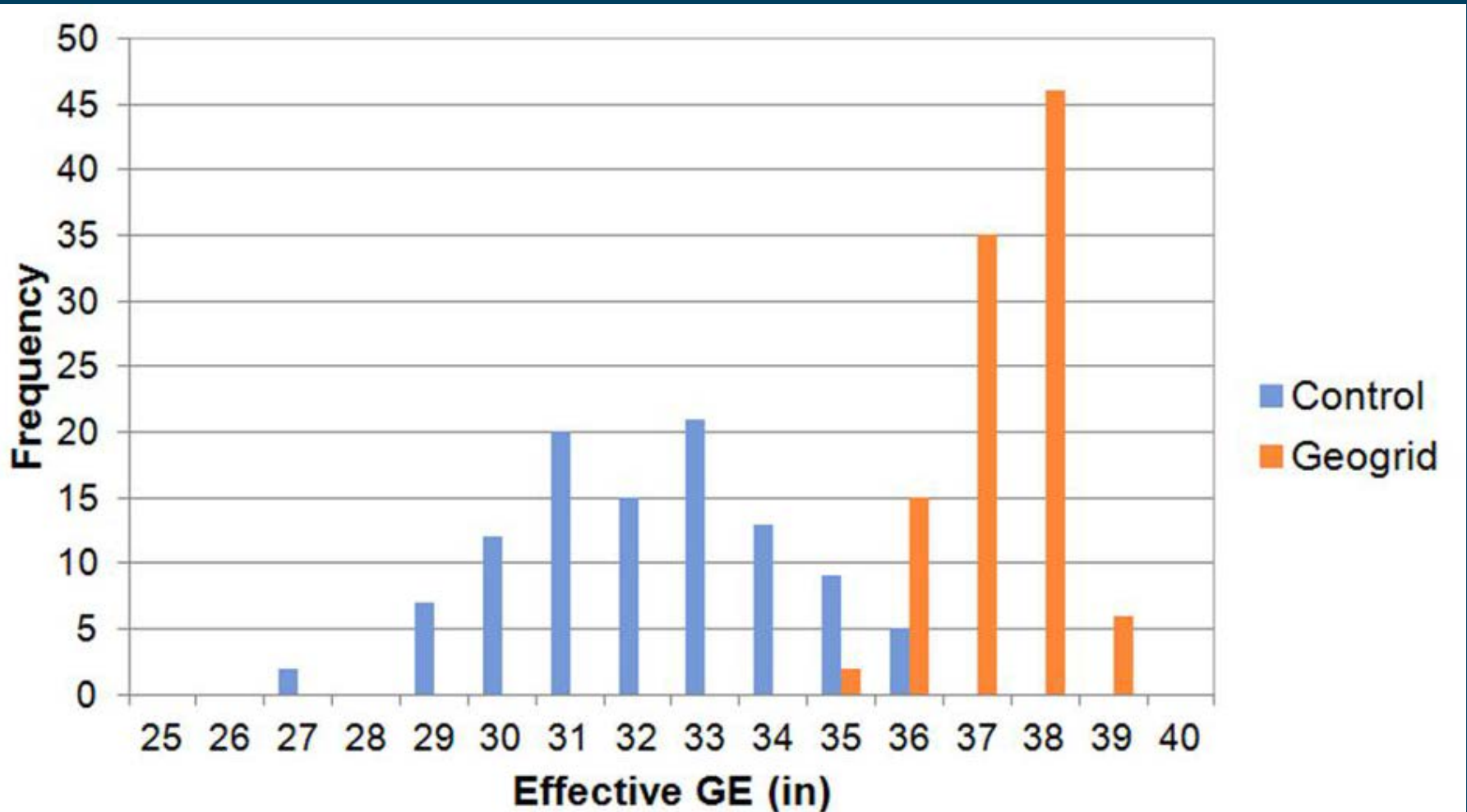


Falling Weight Deflectometer

- ▶ Simulates traffic loads
- ▶ Measures surface deflections
- ▶ Fast and non-destructive



Preliminary Analyses FWD





Minnesota Department of Transportation

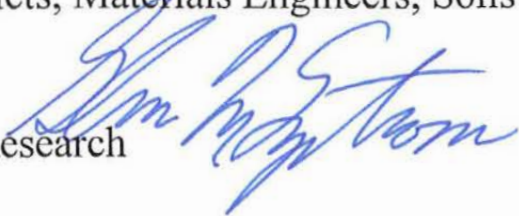
Office of Materials & Road Research

1400 Gervais Avenue, MS 645

Maplewood, MN 55109

Memo

TO: PCMG, CMG, MnDOT Districts, Materials Engineers, Soils Engineers, State Aid

FROM: Glenn M. Engstrom, Director
Office of Materials & Road Research 

DATE: October 31, 2014

SUBJECT: Pavement Design Manual Publication

I am pleased to announce the publication of the MnDOT Pavement Design Manual.

This publication represents a significant effort to update pavement design procedures and codify existing documents into a single point of reference. As of November 1, 2014, all MnDOT pavement designs shall follow the pavement design, pavement-type selection, LCCA, and alternate bidding as laid out in the Pavement Design Manual. To view the manual, please follow <http://www.dot.state.mn.us/materials/pvmtdesign/newmanual.html>

Need Mechanistic Design Inputs

Structure

Confidence Level (50 to 99%)

View

- Thickness Values
- Coefficient of Variation
- Adjusted Thickness

Mill and Overlay

Edit Structure

Layers	Material	Thickness (in.)
<input type="radio"/> 1	HMA	4
<input type="radio"/> 2	Old HMA	4
<input type="radio"/> 3	AggBase	12
<input type="radio"/> 4	EngSoil	24
<input checked="" type="radio"/> 5	UndSoil	

Basic

Intermediate

Advanced

Check box to enter test data.
Uncheck to use Basic defaults.

View

- Test Results
- Resistance Factors
- Coefficient of Variation

Old HMA Modulus

- Default Values
- FWD Deflections

FWD Data

Agg. Test Type

- Lab Mr, ksi
- R-Value
- DCP, mm/blow

Soil Test Type

- Lab Mr, ksi
- R-Value
- DCP, mm/blow
- Silt % Clay %

Other

- Design Modulus, ksi
- Poisson's Ratio

PG 58-34

PG 58-28

CL5

CL

CL



Lab Resilient Modulus



Numerical Modeling of Lab Resilient Modulus



PFC3D 5.00

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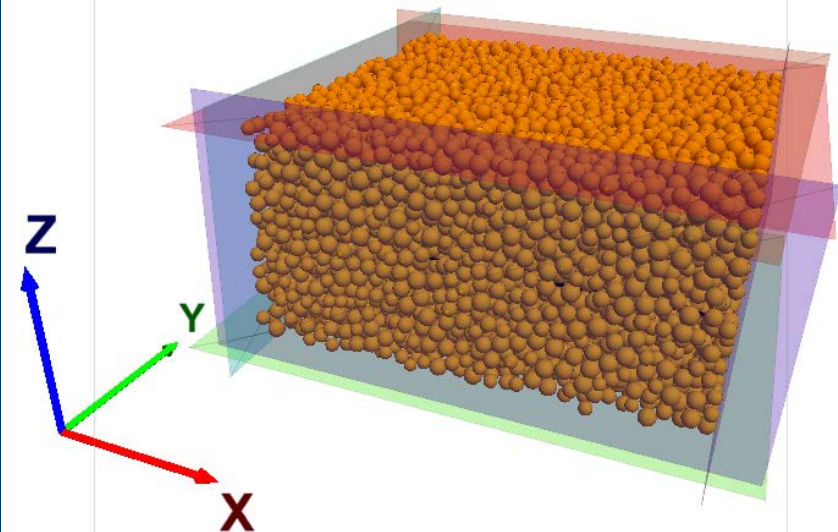
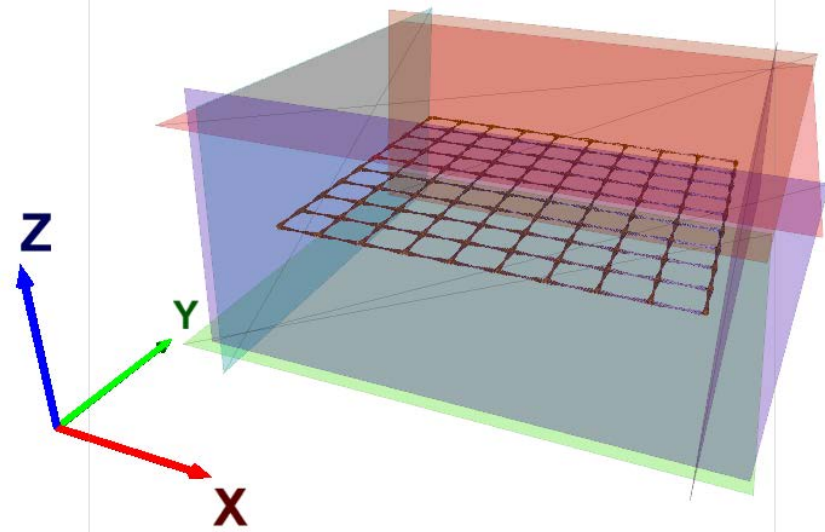
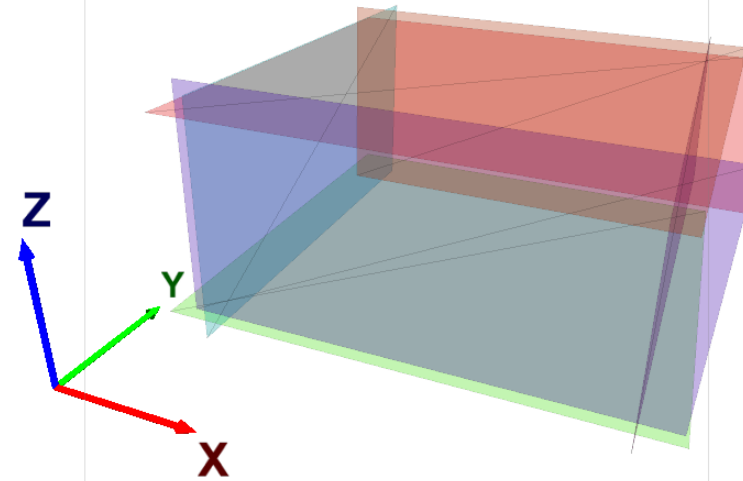
mechanical step : 1426

Wall name

Facets (12)

- mvBack
- mvBottom
- mvCylSide1
- mvFront
- mvLeft
- mvRight
- mvTop

Making C5_SS20 material...
Material Vessel



Parameters Studied

Aggregate gradation

Friction between particles (roughness)

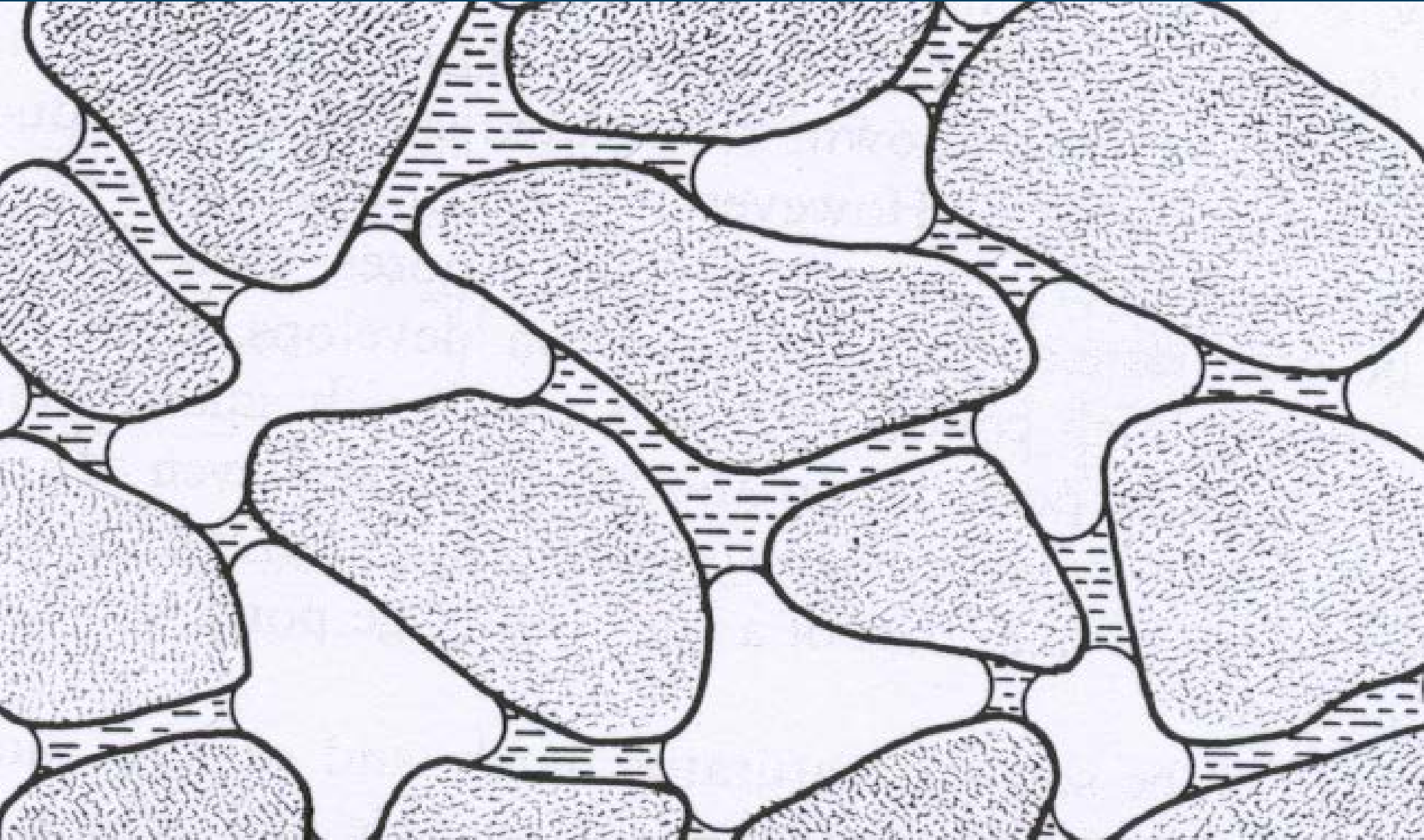
Confining stress

Moisture content (moisture tension)

Geogrid properties



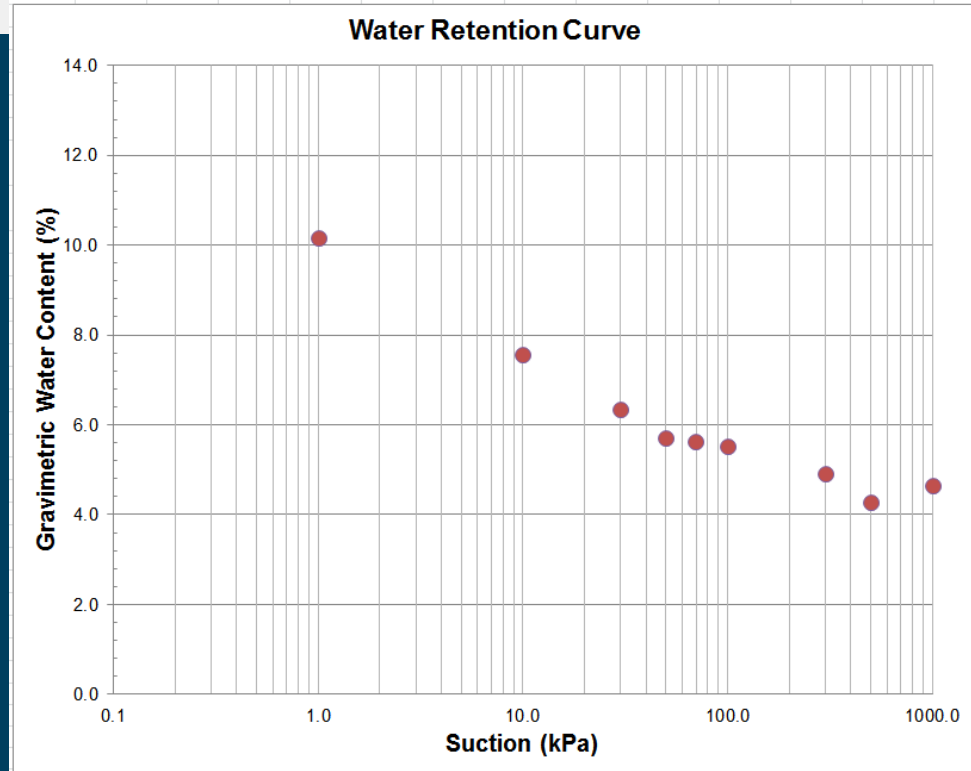
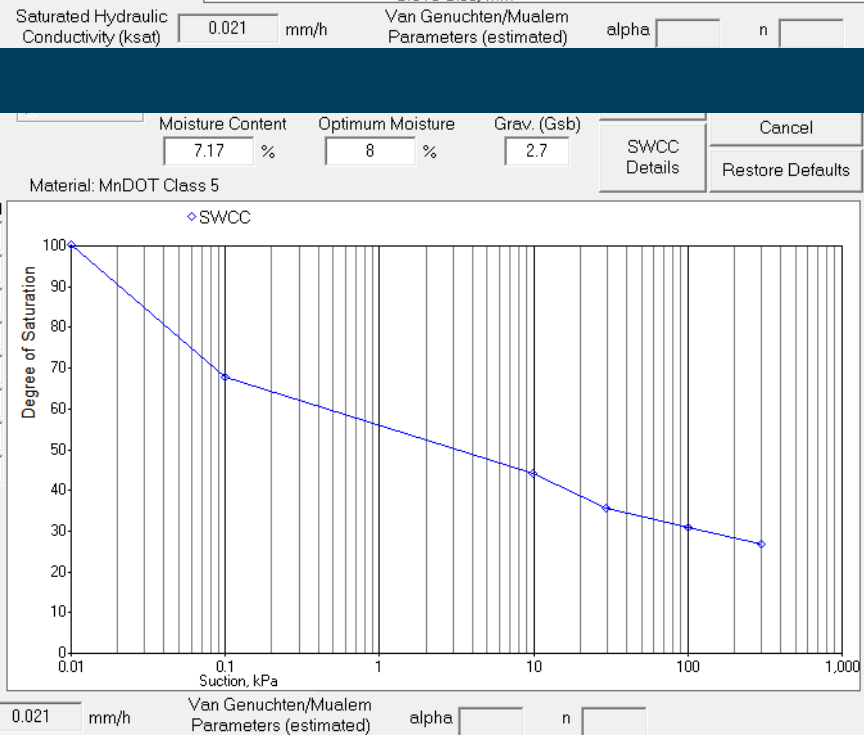
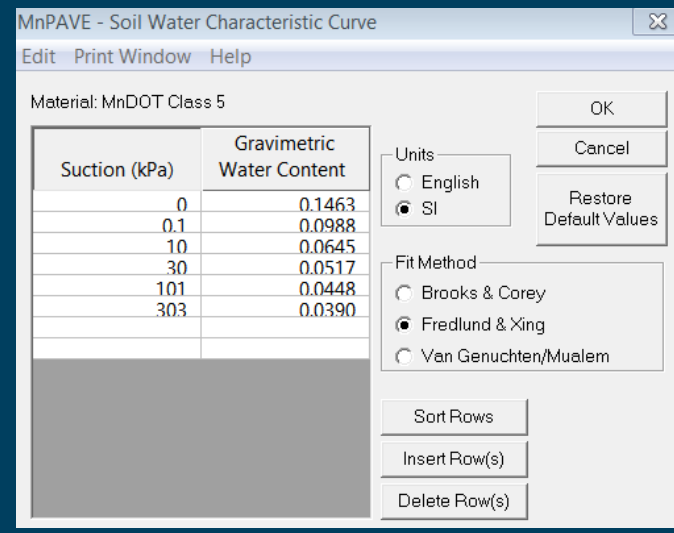
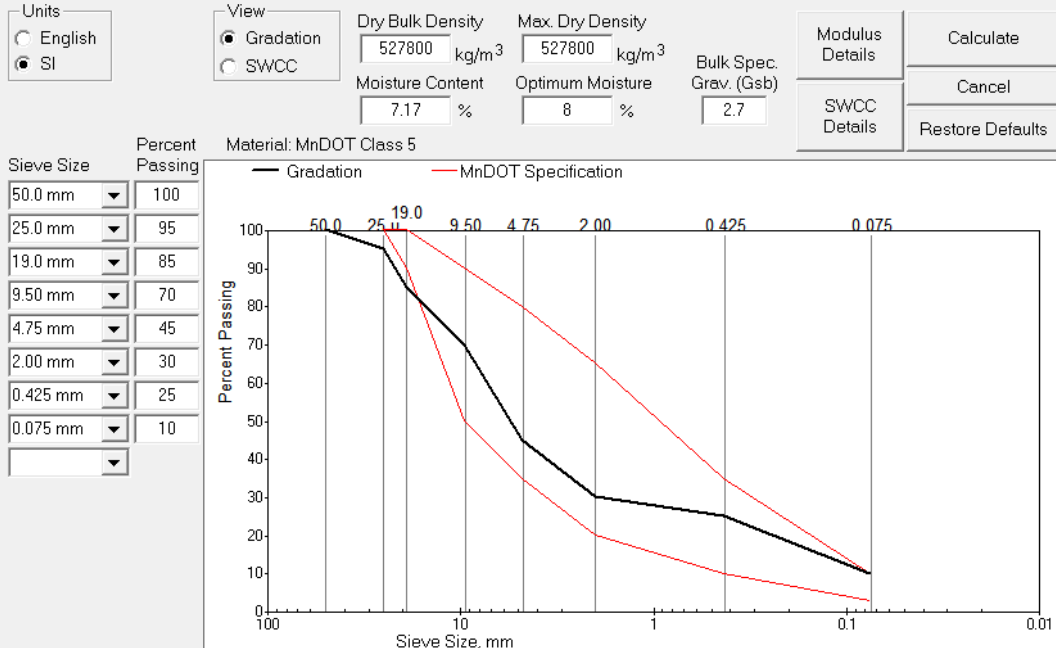
Fundamentals of Soil Physics, Hillel

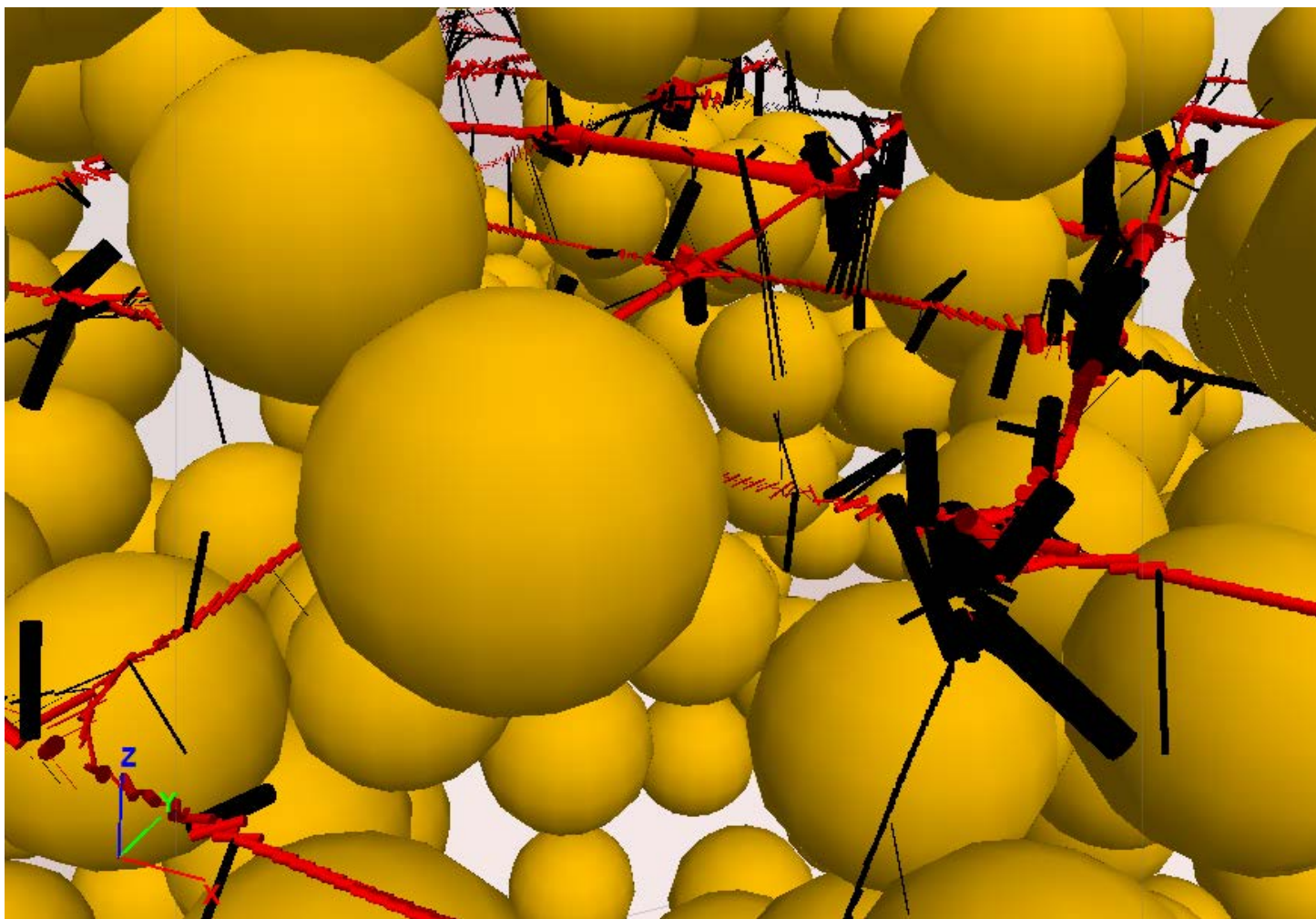
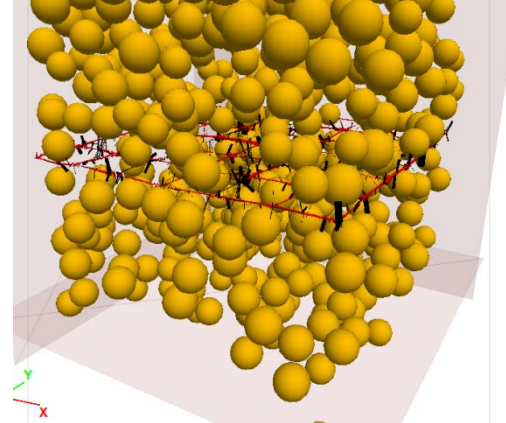
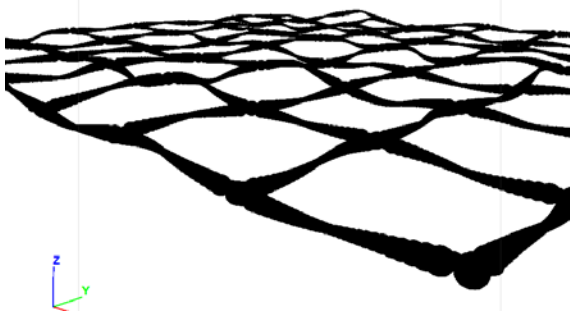
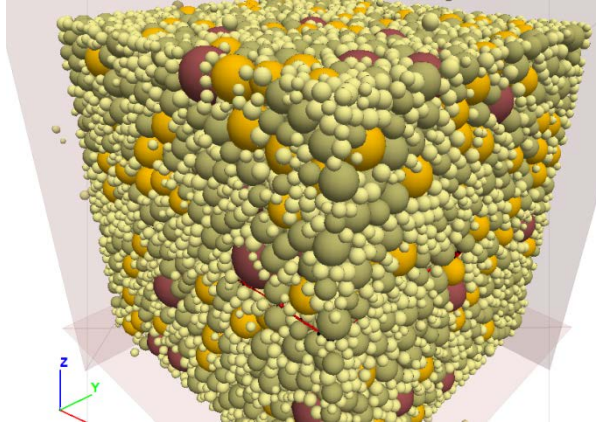


Unsaturated Soil Mechanics

- ▶ Modulus greatly affected by moisture tension between particles.
- ▶ Moisture tension between particles depends on:
 - Quantity of sand, silt, and clay particles (gradation)
 - Particle shape (roughness)
 - Porosity (total void space “openness”)
 - Moisture content (water in voids)







Grid with Red Showing Tension

PFC3D 5.00

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mechanical step : 318000

Wall name

Facets (12)

mvBack

mvLeft

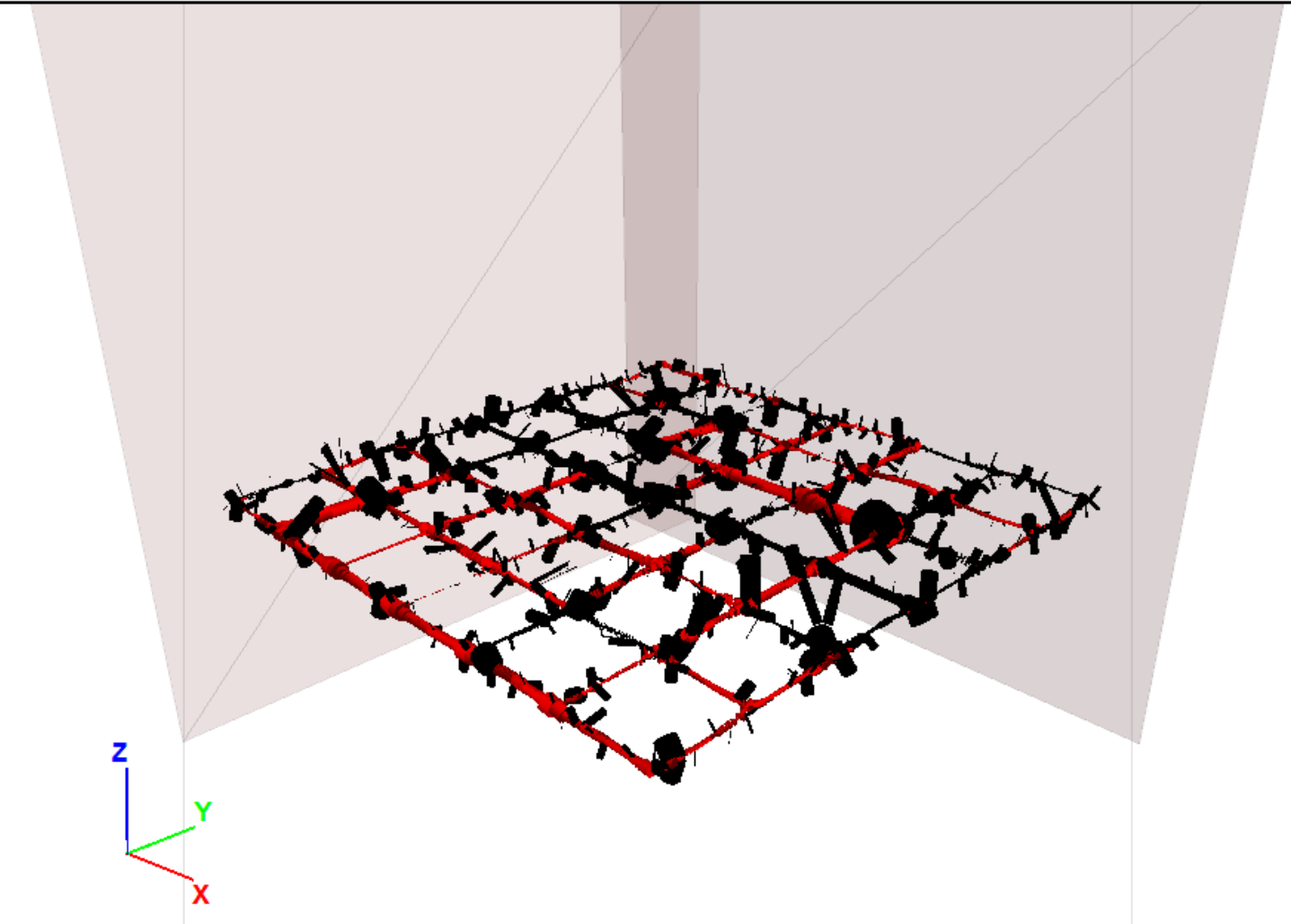
cforce(onGrid)

cforce(onGrid)

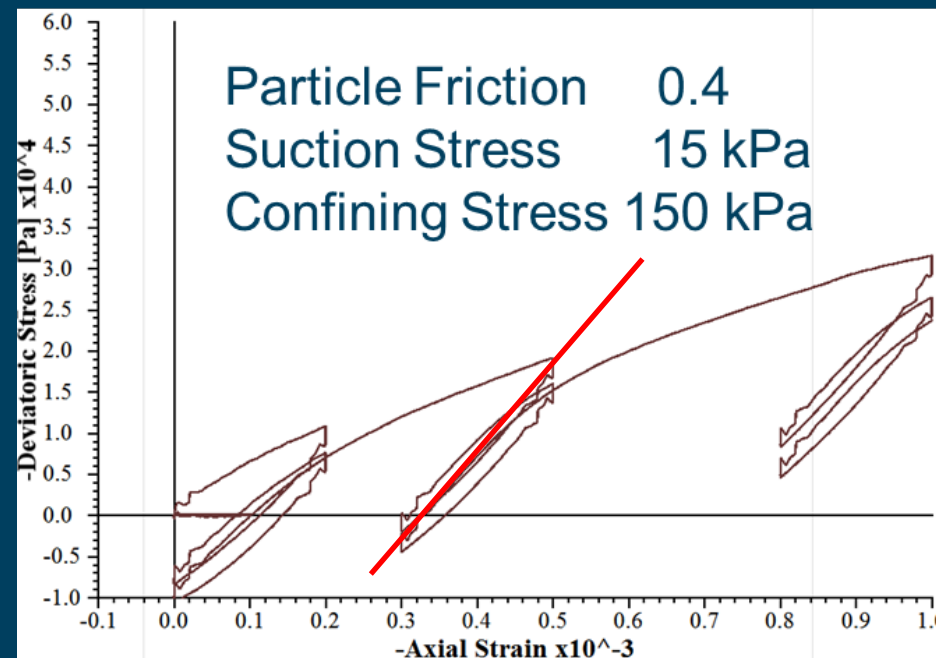
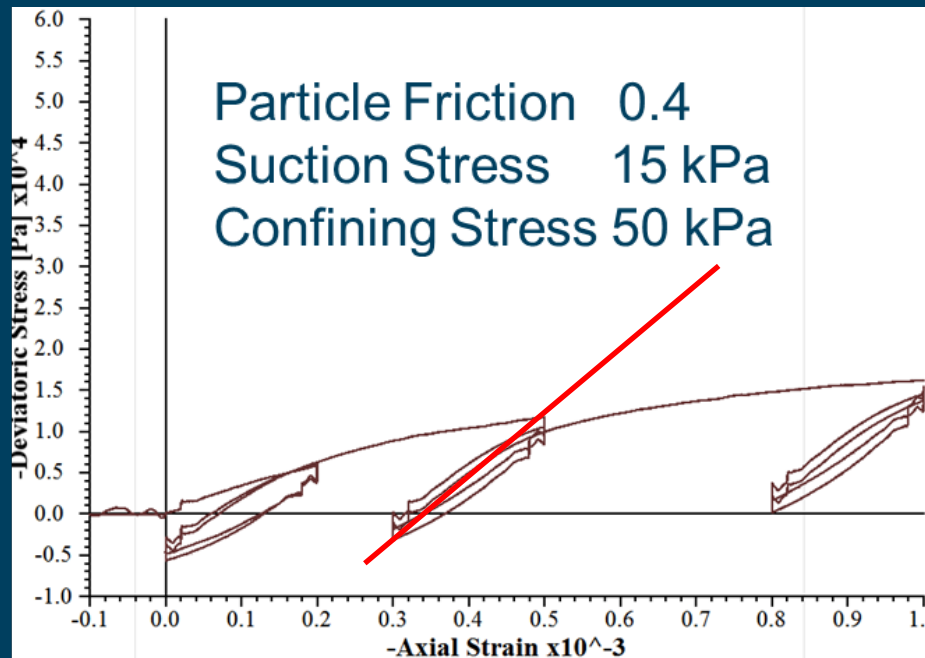
Compression

Tension

C5_SS20 material in material vessel.
Material Vessel



Numerical Simulation Results (aggregate base only)

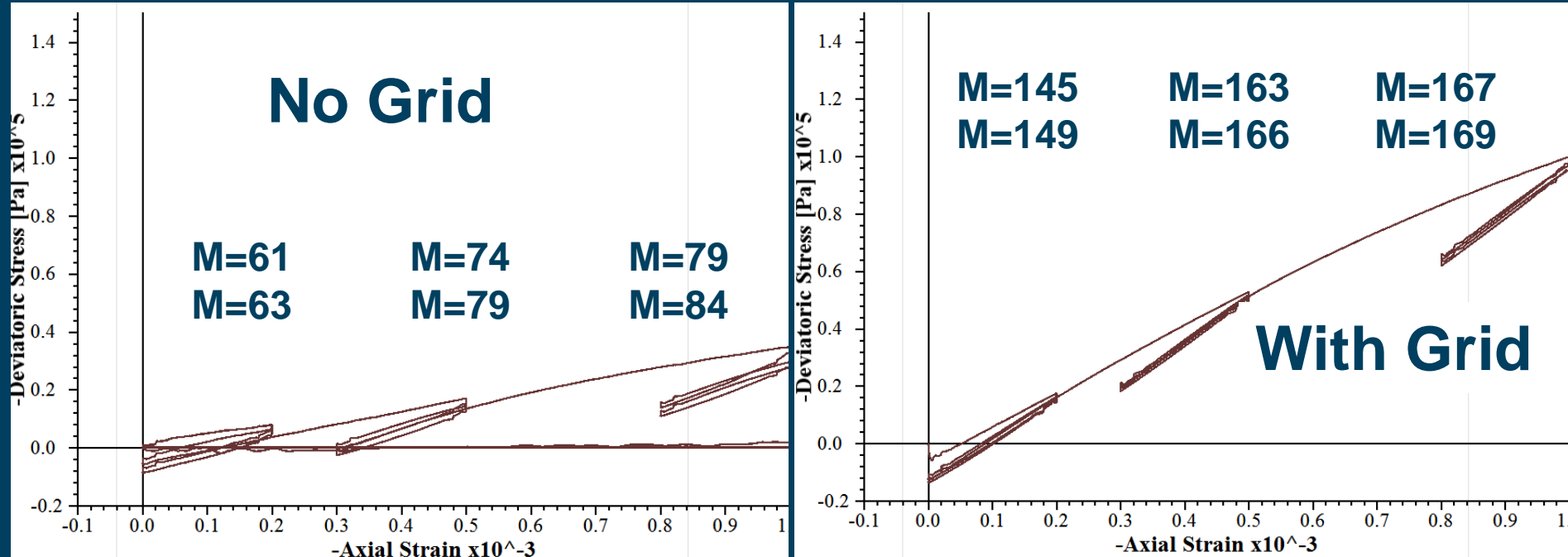


Increasing confining stress increases resilient modulus.



Modulus of 8 Inch Aggregate Base Layer

Confinement = 150 kPa Particle Friction = .8 Moisture Tension = 1 kPa (gap 3 mm)



Geogrid Gain Factors

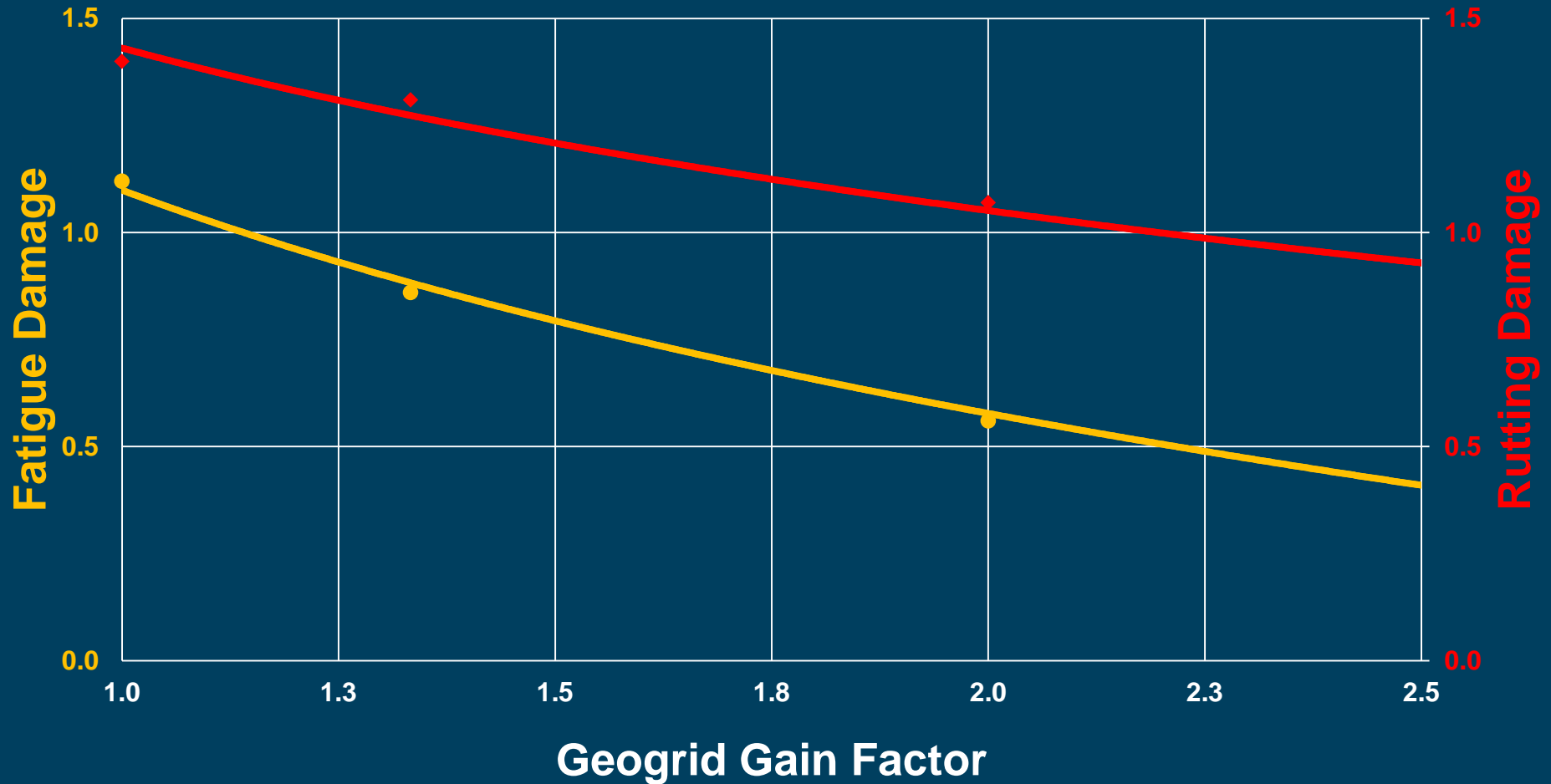
(at axial strain)

0.02%	0.05%	0.1%
2.4	2.2	2.1
2.4	2.1	2.0



Damage vs Geogrid Gain Factor

Damage must be less than of 1.0 for 20 year design.



Thank you.

Questions?

