

1301 **PREPARATION OF SOIL SAMPLES FOR TESTING**
 AASHTO Designation T 87 (Mn/DOT Modified)

1301.1 SCOPE

This method describes the dry preparation of soil samples (as received from the field) for mechanical analysis, determination of the soil characteristics, the moisture-density relationship test, and other tests as may be desired.

1301.2 APPARATUS

- A. Balance - Shall conform to the requirements of AASHTO Designation M 231 (Classes G2 & G20), Readability and sensitivity 0.1 grams, accuracy 0.1 grams or 0.1%. Balances shall be appropriate for the specific use.
- B. Drying Apparatus - Any suitable device that can dry samples at a temperature not exceeding 60 °C (140 °F).
- C. Sieves - A series of sieves of the following sizes: 50, 25.0, 19.0, 9.5, 4.75, 2.00mm & 425µm (2", 1", 3/4", 3/8", #4, #10 & #40). The sieves shall conform to the requirements of AASHTO M 92.
- D. Pulverizing Apparatus - A mortar and rubber-covered pestle; a mechanical device consisting of a power-driven, rubber-covered muller and a mortar or revolving drum with rubber-covered rollers or any other suitable device. The device shall be suitable for breaking up soil particle aggregations without reducing the size of the individual grains or rocks.
- E. Sample Splitter - A suitable sample splitter for proportional splitting of the sample and capable of obtaining representative portions of the sample without appreciable loss of fines. Quartering the sample is also permitted. **See Section 1002.**

1301.3 SAMPLE SIZE

- A. Approximately, 1000 to 1500 grams for mechanical analysis, determination of the soil constants and material for re-checks.
- B. 1) Approximately, 5.5 - 7.5kg (12 - 16 pounds) for the moisture-density relationship test for granular materials.

OR

- 2) Approximately 11.5 - 13.5kg (25 - 30 pounds), split into five samples each weighing approximately 2.25kg (5 pounds) for fine-grained cohesive soils.

C. Approximately 9 - 11.5kg (20 - 25 lbs.) for the stabilometer test.

NOTE 1: When all the above tests (A-C) are requested for design purposes, it is necessary to submit 22.5 - 27kg (50 - 60 lbs.) of material.

1301.4 INITIAL PREPARATION of TEST SAMPLES

- A. The soil samples as received from the field, shall be dried thoroughly in air or in an oven at a temperature not exceeding 60 °C (140 °F).
- B. The sample is now pulverized using an acceptable pulverizing apparatus so that all the aggregations of soil particles pass through a 4.75mm (#4) sieve.
- C. Split the +4.75mm (#4) and the -4.75mm (#4) portions of the material and set aside 1/2 of each for the R-value (stabilometer) test if required.
- D. Run a sieve analysis on the +4.75mm (#4) material and record the weights retained on the 50, 25.0, 19.0, 9.5 & 4.75mm (2", 1", 3/4", 3/8" & #4) sieves.
- E. Weigh and record the weight of the -4.75mm (#4) material. At this point proceed with the preparation of the proctor test specimen if necessary. If not, proceed with the preparation of the hydrometer analysis test specimen.

1301.5 PROCTOR TEST SAMPLE PREPARATION

- A. Remove and discard the +50mm (2") material obtained in 4D.
- B. Weigh the material passing the 50mm (2") sieve and retained on the 19.0mm (3/4") sieve. Replace this material with an equal weight of aggregate that passes the 19.0mm (3/4") sieve and is retained on the 4.75mm (#4) sieve. This material may come from extra material from the original sample or may be material from another sample with similar characteristics.
- C. Blend the material by passing both the +4.75mm and -4.75mm (+#4 and -#4) portions (as obtained in 5B and 4E above) through a 50mm (2") sample splitter at least four times.

- D. At this time, split the sample down to a size (subsample) which will provide 1000 - 1500 grams of -4.75mm (#4) material for a hydrometer analysis, if necessary.
- E. Proceed with the method described in Section 1305, for granular material or the optional method for fine grained cohesive soils.

1301.6 MECHANICAL ANALYSIS and PHYSICAL TESTS SAMPLE PREPARATION

- A. Sieve the subsample obtained in 5D over a 4.75mm (#4) sieve and discard the +4.75mm (#4) material.
- B. Pulverize the passing 4.75mm (#4) material, with an approved pulverizing apparatus and sieve over a 2.00mm (#10) sieve. Continue the pulverizing and sieving operation until no appreciable amount of material passes the 2.00mm (#10) sieve. Weigh and record the weights of both the +2.00mm (#10) and -2.00mm (#10) material.
- C. Split the -2.00mm (#10) portion and set aside 1/2 of the sample for the hydrometer test. **See Section 1302.**
- D. Pulverize the remaining 1/2 sample and sieve over a 425 μ m (#40) sieve. Continue the pulverizing and sieving operation until no appreciable amount of material passes the 425 μ m (#40) sieve. The +425 μ m (#40) portion is discarded and the -425 μ m (#40) portion is set aside for the liquid limit and plastic limit determinations. **See Sections 1303 & 1304.**

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