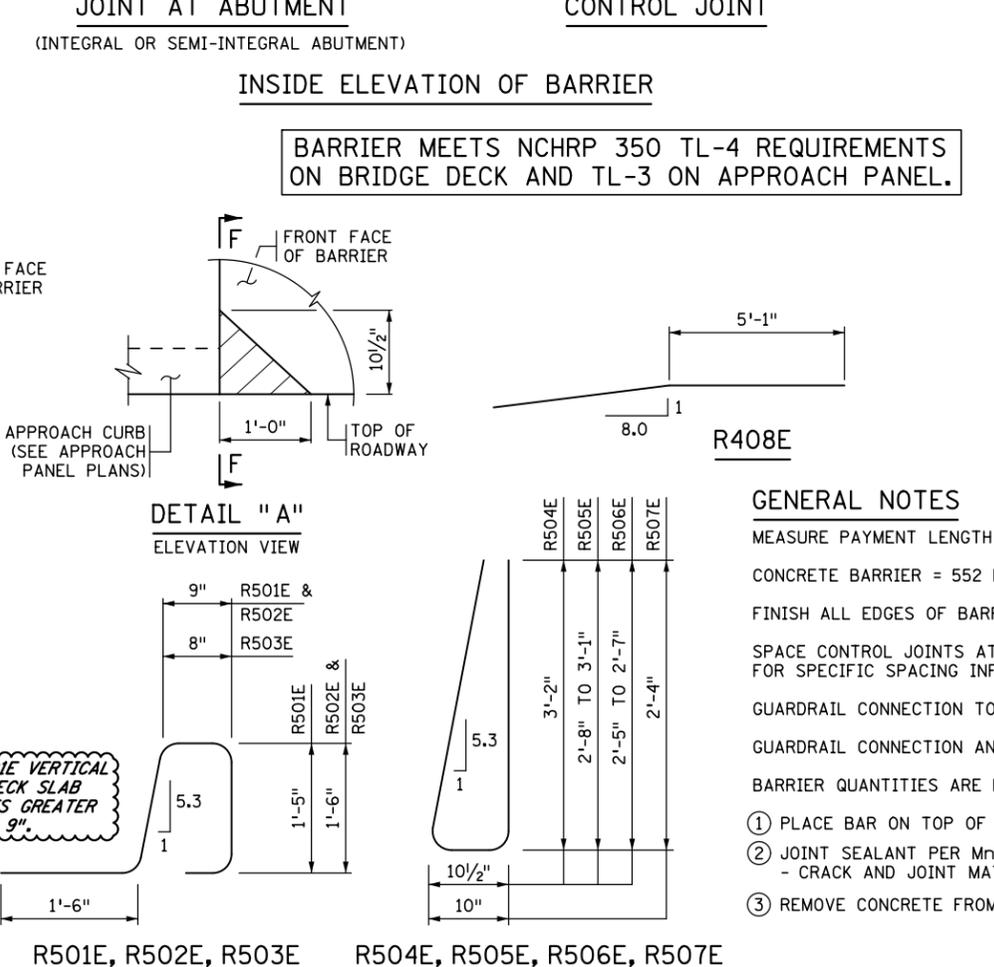
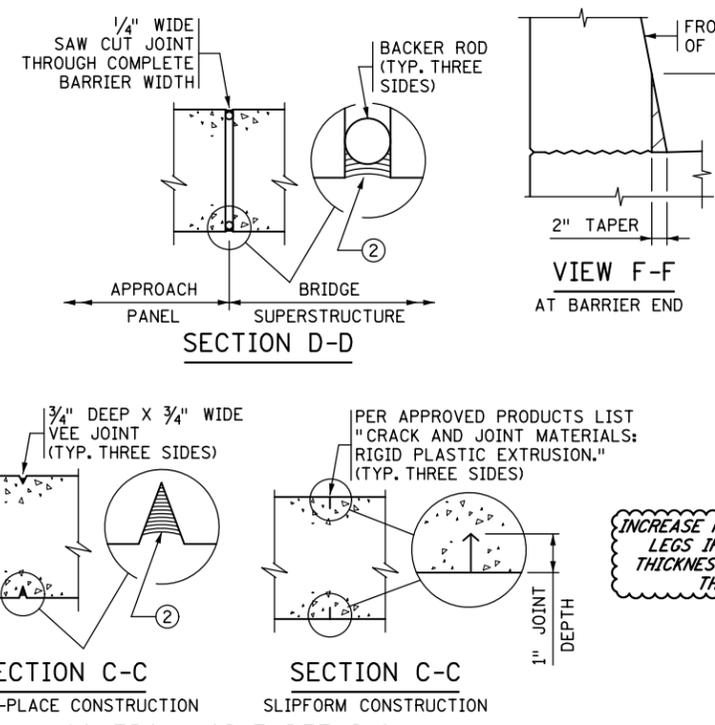
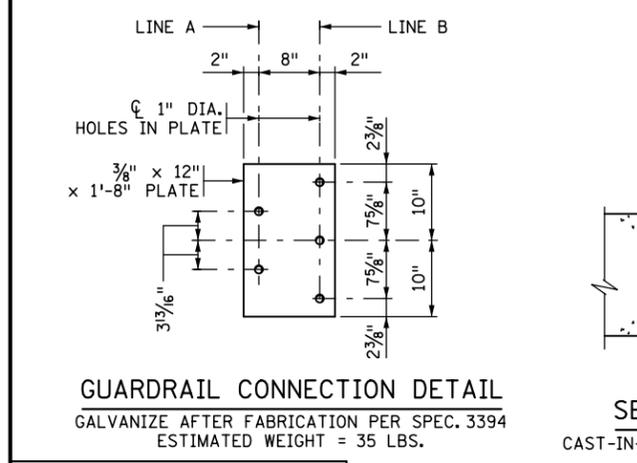


DESIGNER NOTE
(REMOVE PRIOR TO PLOTTING FINAL PLAN)
MINIMUM BARRIER LENGTH ON APPROACH PANEL IS 10'-8" WITH MINIMUM OF 22 R502E AND R503E DOWELS WITH ACCOMPANYING APPROPRIATE BARRIER VERTICAL BARS, 12" MAX. SPACING. VERIFY APPROACH BARRIER LENGTH, NEED FOR A GUARDRAIL CONNECTION, AND VERTICAL TAPER WITH ROADWAY DESIGNER. REFER TO MEMO TO DESIGNERS (2016-01) FOR ADDITIONAL REQUIREMENTS REGARDING BARRIER PLACEMENT.



BILL OF REINFORCEMENT FOR BARRIER				
BAR	NO.	LENGTH	SHAPE	LOCATION
R501E		5'-7"		BARRIER DOWEL
R502E		5'-9"		BARRIER DOWEL
R503E		5'-8"		BARRIER DOWEL
R504E		7'-3"		BARRIER VERTICAL
R505E	-- SER. OF 4	6'-3" TO 7'-1"		BARRIER VERTICAL
R506E	-- SER. OF 4	5'-9" TO 6'-1"		BARRIER VERTICAL
R507E		5'-6"		BARRIER VERTICAL
R408E		10'-3"		BARRIER LONGIT.
R4_E				BARRIER LONGIT.
R4_E				BARRIER LONGIT.
R4_E				BARRIER LONGIT.
R4_E				BARRIER LONGIT.
R4_E				BARRIER LONGIT.

- GENERAL NOTES**
- MEASURE PAYMENT LENGTH BETWEEN THE OUTSIDE ENDS OF THE BARRIER.
 - CONCRETE BARRIER = 552 LBS./FT. (0.136 CU. YDS./FT.)
 - FINISH ALL EDGES OF BARRIER WITH 1/2" CHAMFER, EXCEPT WHERE OTHERWISE NOTED.
 - SPACE CONTROL JOINTS AT 10 FT. MAXIMUM. REFER TO SUPERSTRUCTURE SHEET FOR SPECIFIC SPACING INFORMATION.
 - GUARDRAIL CONNECTION TO BE STRUCTURAL STEEL, SPEC. 3306.
 - GUARDRAIL CONNECTION AND NAME PLATE TO BE CONSIDERED INCIDENTAL TO BARRIER.
 - BARRIER QUANTITIES ARE LISTED IN SUMMARY OF QUANTITIES FOR SUPERSTRUCTURE.
 - ① PLACE BAR ON TOP OF BOTTOM REINFORCEMENT MAT IN DECK.
 - ② JOINT SEALANT PER MNDOT APPROVED/QUALIFIED PRODUCTS LIST - CRACK AND JOINT MATERIALS - SILICONE JOINT SEALERS.
 - ③ REMOVE CONCRETE FROM PIPE ENDS AFTER SLIPFORMING OR FORM REMOVAL.

REVISION: MAY 10, 2017
APPROVED: AUGUST 24, 2016
Kevin Weston
STATE BRIDGE ENGINEER

FOR SLIPFORM CONSTRUCTION: IMMEDIATELY AFTER CONCRETE IS PLACED AND WHILE IT IS STILL WET, CREATE A ONE INCH STRAIGHT GROOVE USING A TROWEL. INSERT RIGID PLASTIC EXTRUSION INTO GROOVE TO A DEPTH 1/8" BELOW THE SURFACE; FINISH OVER GROOVE COMPLETELY HIDING THE EXTRUSION.

CERTIFIED BY _____
LICENSED PROFESSIONAL ENGINEER DATE _____
NAME: _____ LIC. NO. _____

TITLE: CONCRETE BARRIER 42"
(TYPE S, TL-4)
INTEGRAL OR SEMI-INTEGRAL ABUTMENT WITH GUARDRAIL CONNECTION (WITHOUT CONCRETE WEARING COURSE)

DES: _____ DR: _____
CHK: _____ CHK: _____
APPROVED: _____
BRIDGE NO. _____
SHEET NO. OF SHEETS

FIG. 5-397.140(A)